

a) Masserøstangen gennem A: $\dot{m}_A = \frac{Q_A}{h_6 - h_5} = \frac{80}{270 - 174} = 0,833 \text{ kg/s} \approx 3000 \text{ kg/c}$

b) Masserøstangen gennem B: $\dot{m}_B = \frac{Q_B}{h_8 - h_3} = \frac{60}{(402 - 220)} = 0,33 \text{ kg/s}$

c) Væskerøstangen gennem væskedskiller:

$$\dot{m}_V = \frac{Q_A}{h_7 - h_4} = \frac{80}{385 - 220} = 0,485 \text{ kg/sec}$$

Blendingjærkelpe (h_{10})

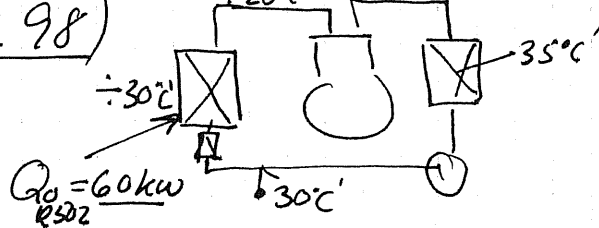
$$h_{10} = \frac{\dot{m}_B \cdot h_8 + \dot{m}_V \cdot h_7}{(\dot{m}_B + \dot{m}_V)} = \frac{0,33 \cdot 402 + 0,485 \cdot 385}{(0,33 + 0,485)} = 392 \text{ kJ/kg}$$

($\Rightarrow h_{11is} = 425 \text{ kJ/kg}$)

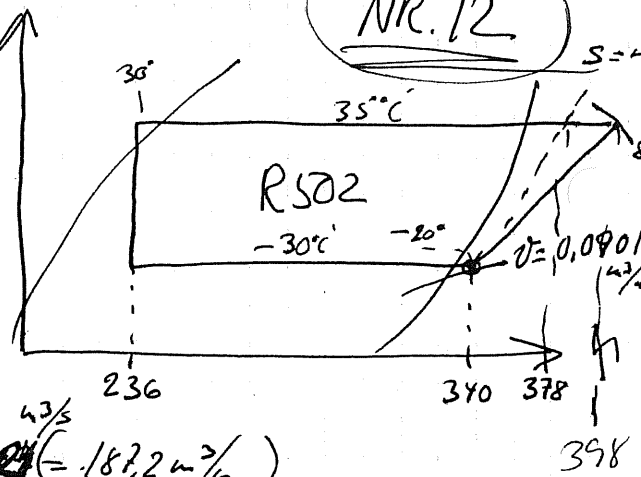
$$\Rightarrow h_{11} = 392 + \frac{425 - 392}{0,83} = 432 \text{ kJ/kg}$$

$$P_{\text{eff}} = (\dot{m}_B + \dot{m}_V) \cdot \frac{h_{11} - h_{10}}{\eta_m} = (0,33 + 0,485) \cdot \frac{432 - 392}{0,91} = 396 \text{ kW}$$

(Nov. 98)



(NR. 12)



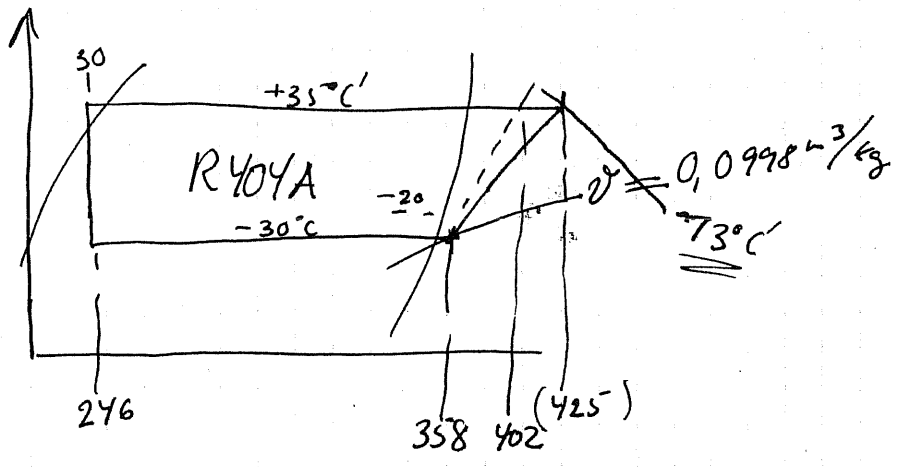
R502

$$m_{R502} = \frac{60}{340 - 236} = 0,577 \text{ kg/s}$$

$$V_{inds} = m_r \cdot v = 0,577 \times 0,0901 = 0,0521 \text{ (} = 187,2 \text{ m}^3/\text{h} \text{)}$$

$$\eta_{115} = \frac{378 - 340}{398 - 340} = 0,66$$

R404A



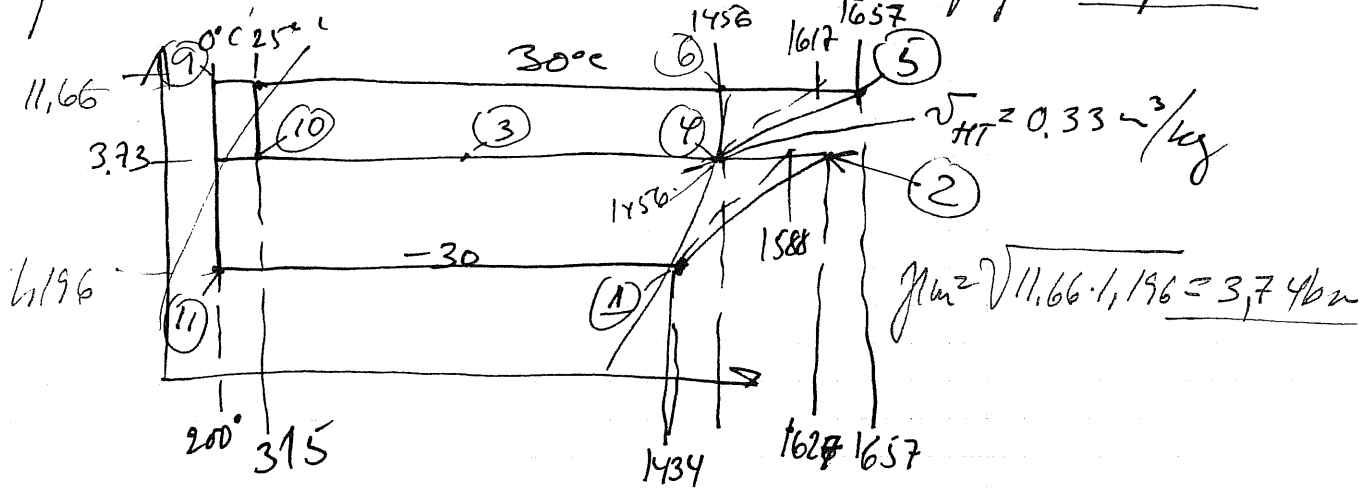
$$h_{kompres} = 358 + \frac{402 - 358}{0,66} = 425 \text{ kJ/kg} \Rightarrow \text{trykkrøstemp: } \underline{\underline{73^\circ\text{C}}}$$

$$m_{R404A} = \frac{V_{inds}}{v} = \frac{0,052}{0,0998} = 0,521 \text{ kg/sec}$$

$$Q_{OR404A} = m_{R404A} \cdot sh_f = 0,521 \cdot (358 - 246) = \underline{\underline{58,4 \text{ kW}}}$$

(maj 99)

Nr. 13 ifly. Coolpacke



$$h_2 = 1434 + \frac{1588 - 1434}{0.8} = 1434 + 192.5 \approx 1627 \text{ kJ/kg}$$

$$h_5 = 1456 + \frac{1617 - 1456}{0.8} = 1456 + 201 = 1657 \text{ kJ/kg}$$

$$\dot{m}_{rLT} = \frac{150}{1434 - 200} \approx 0.122 \text{ kg/s}$$

$$\dot{m}_{rHT} = 0.122 \cdot \frac{1627 - 200}{1456 - 315} = 0.152 \text{ kg/s}$$

$$\dot{m}_{SV} = \dot{m}_{rHT} - \dot{m}_{rLT} = 0.152 - 0.122 = 0.030 \text{ kg/sec} \approx 108 \text{ kg/h}$$

$$V_{insHT} = \dot{m}_{rHT} \cdot q_{HT} = 0.152 \times 0.33 = 0.05 \text{ m}^3/\text{s} \approx 180 \text{ m}^3/\text{h}$$

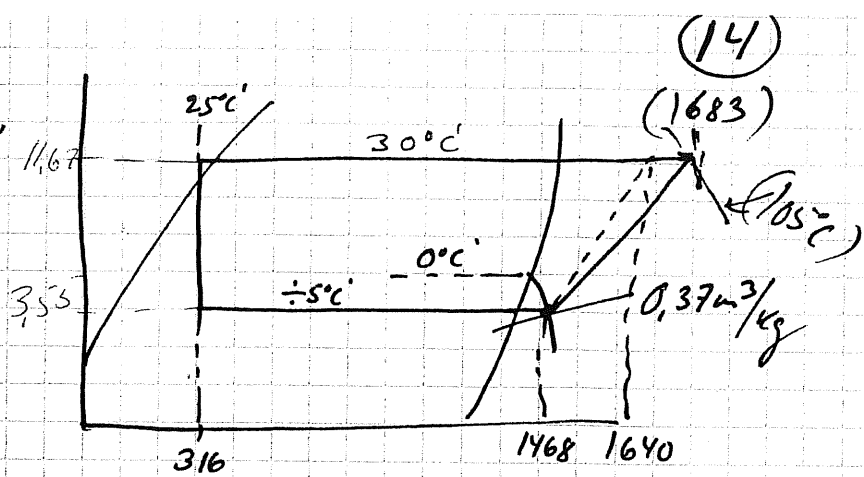
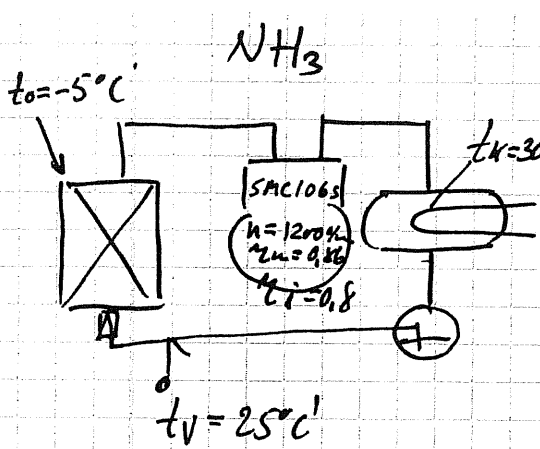
$$V_{HTTeo} = \frac{V_{insHT}}{q_V} = \frac{0.05}{0.7} = 0.072 \text{ m}^3/\text{s}$$

$$\eta_H = \frac{V_{teoHT} \cdot 4 \cdot 6}{c \cdot \pi \cdot d^2 \cdot s} = \frac{0.072 \cdot 4 \cdot 60}{6 \cdot \pi \cdot 0.12^2 \cdot 0.08} \approx 1140 \text{ 1/m}$$

$$P_{HT} = 0.152 \cdot \frac{(1657 - 1456)}{0.88} = 34.7 \text{ kW}$$

$$P_{LT} = 0.122 \cdot \frac{(1657 - 1434)}{0.88} = 30.9 \text{ kW}$$

$$\Sigma P_{HT} = 65.6 \text{ kW}$$



$$\frac{p_k}{p_0} = \frac{11,67}{3,55} \approx 3,3 \Rightarrow \mu_v = 0,72 \text{ (diagram)}$$

$$\dot{V}_{teo} = c \cdot \frac{\pi}{4} \cdot d^2 \cdot s \cdot \frac{n}{60} = 6 \cdot \frac{\pi}{4} \cdot 0,1^2 \cdot 0,08 \cdot \frac{1200}{60} = 0,0754 \text{ m}^3/\text{s} \quad (\sim 27 \text{ m}^3/\text{h})$$

elektrisk effekt: $3,39 \cdot \frac{1200}{750} = 27,2 \text{ m}^3/\text{h} \approx 0,0753 \text{ m}^3/\text{s}$

$$\dot{V}_{inds} = \dot{V}_{teo} \cdot \mu_v = 0,0754 \cdot 0,72 = 0,0543 \text{ m}^3/\text{s} \quad (\sim 195 \text{ m}^3/\text{h})$$

$$\dot{m}_r = \frac{\dot{V}_{inds}}{v_g} = \frac{0,0543}{0,37} = 0,147 \text{ kg/s} \quad (\sim 528 \text{ kg/h})$$

$$\Delta h_{fordamp} = 1468 - 316 = 1152 \text{ kJ/kg}$$

a) $\dot{Q}_{ford} = \dot{m}_r \cdot \Delta h_{ford} = 0,147 \cdot 1152 = \underline{\underline{169,3 \text{ kW}}}$

$$\Delta h_{s \text{ kompr.}} = 1640 - 1468 = 172 \text{ kJ/kg}$$

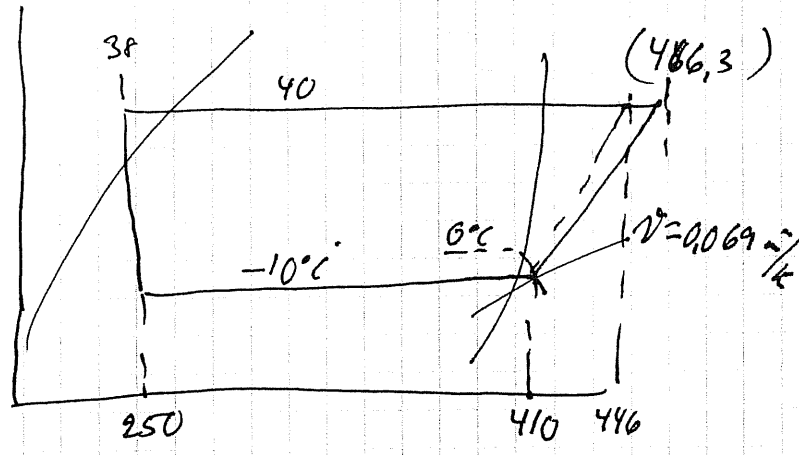
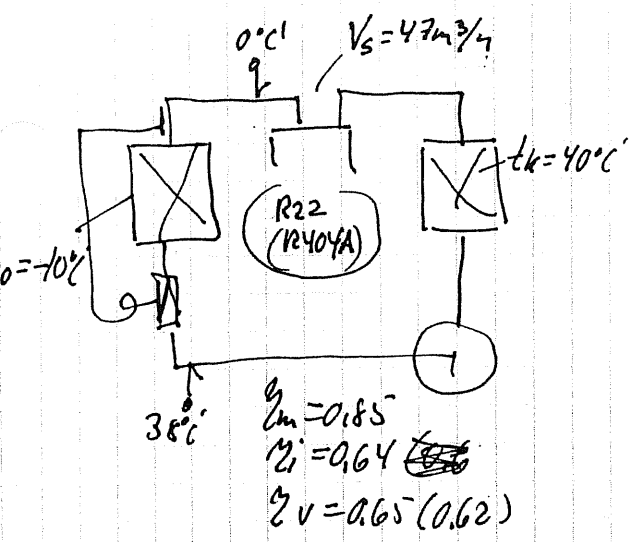
$$\Delta h_{\text{kompr.}} = \frac{\Delta h_{s \text{ kompr.}}}{\eta_1} = \frac{172}{0,8} = 215 \text{ kJ/kg}$$

$$h_{afg} = 1468 + 215 = 1683 \text{ kJ/kg}$$

b) $P_{i \text{ kompr.}} = \dot{m}_r \cdot \Delta h_{\text{kompr.}} = 0,147 \cdot 215 = 31,6 \text{ kW}$

$$P_{\text{el. kompr.}} = \frac{P_{i \text{ kompr.}}}{\eta_m} = \frac{31,6}{0,86} = \underline{\underline{36,8 \text{ kW}}}$$

c) trykkrøstempereatur = $t_{afg} = \underline{\underline{105^\circ\text{C}}}$ (afløst)



$$V_{inds.} = V_s \cdot \eta_v = 47 \cdot 0.65 = 30.55 \text{ m}^3/\text{h} \approx \underline{0.00849 \text{ m}^3/\text{s}}$$

$$\dot{m}_{R22} = \frac{V_{inds.}}{v} = \frac{0.00849}{0.069} = \underline{0.123 \text{ kg/s}}$$

a) $Q_0 = \dot{m}_{R22} \cdot \Delta h_{evap} = 0.123 (410 - 250) = \underline{19.7 \text{ kW}}$

$h_{afsR22} = 410 + \frac{446 - 410}{0.64} = 466.25$

b) $P_{ref1} = \dot{m}_{R22} \cdot \frac{\Delta h_{comp}}{\eta_m} = 0.123 \frac{(466 - 410)}{0.85} = \underline{8.1 \text{ kW}}$

c) $COP_1 = \frac{Q_0}{P_{ref1}} = \frac{19.7}{8.1} = \underline{2.43}$

d)	-	-	-
e)	-	-	-
f)	-	-	-

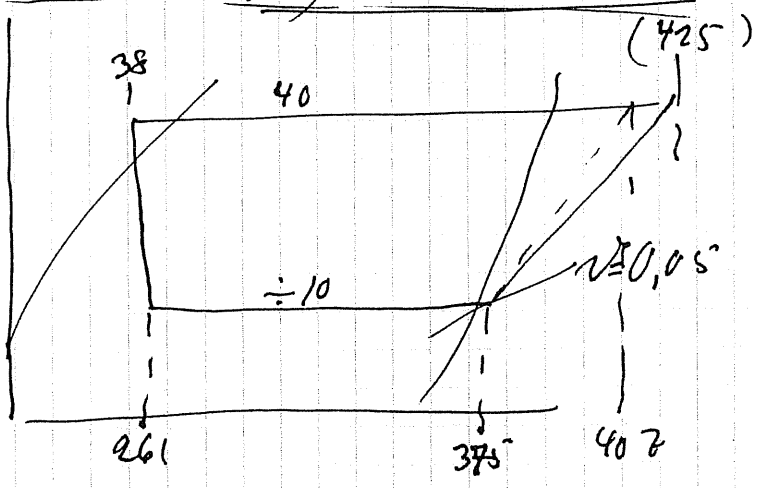
R404a ($\eta_{v2} = 0.62$)

$$V_{inds2} = 47 \cdot 0.62 = 29.14 \text{ m}^3/\text{h} \approx \underline{0.00809 \text{ m}^3/\text{s}}$$

$$\dot{m}_{R404a} = \frac{0.00809}{0.05} = \underline{0.162 \text{ kg/s}} (+30\%)$$

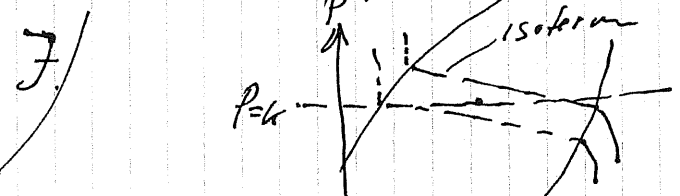
g) $Q_{02} = 0.162 (375 - 261) = \underline{18.45 \text{ kW}}$

$h_{afsR404a} = 375 + \frac{407 - 375}{0.64} = \underline{425 \text{ kJ/kg}}$

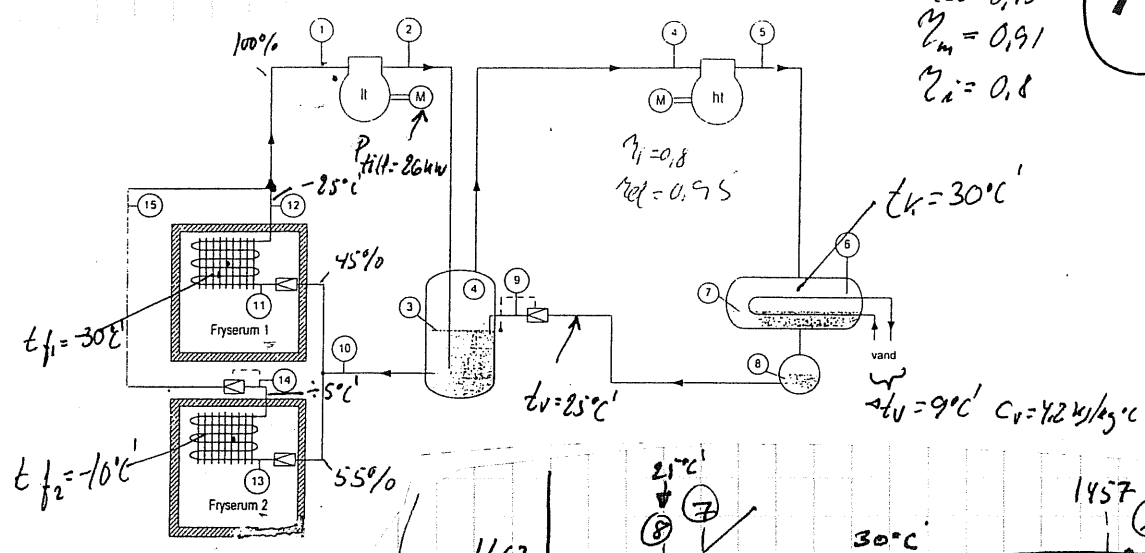


$P_{ref2} = 0.162 \left(\frac{425 - 375}{0.85} \right) = \underline{9.53 \text{ kW}}$

i) $COP_2 = \frac{18.45}{9.53} = \underline{1.936}$



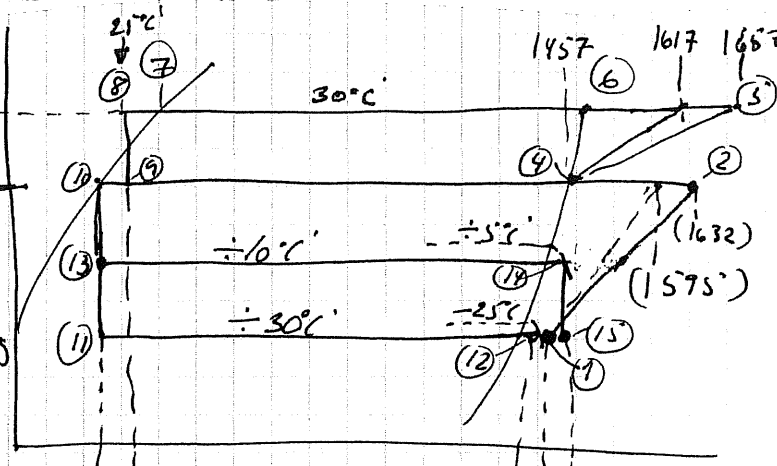
$\eta_{el} = 0,95$
 $\eta_m = 0,91$
 $\eta_a = 0,8$



$p_m = 11,67 \times 1,195 = 3,73 \text{ bar} \rightarrow p_m = 3,73$

$h_1 = h_{12} \cdot 0,45 + h_{15} \cdot 0,55 = 0,45 \cdot 1434 + 0,55 \cdot 1462 = 1449 \text{ kJ/kg}$

(h_{215} afløses til 1595 kJ/kg)



Entalpi efter LT-komp. = $1449 + \frac{1595 - 1449}{0,8} = 1632 \text{ kJ/kg}$ ($\Delta h_{LT} = 183 \text{ kJ/kg}$) (1449)

Entalpi efter HT-komp. = $1457 + \frac{1617 - 1457}{0,8} = 1657 \text{ kJ/kg}$ ($\Delta h_{HT} = 200 \text{ kJ/kg}$)

$P_{i,LT} = P_{eff} \cdot \eta_{el} \cdot \eta_m = 26 \cdot 0,95 \cdot 0,91 = 22,5 \text{ kW}$

$\dot{m}_{r,LT} = \frac{P_{i,LT}}{\Delta h_{LT}} = \frac{22,5}{183} = 0,123 \text{ kg/s}$

$\dot{m}_{r,rum1} = 0,123 \times 0,45 = 0,0553 \text{ kg/s}$

$\dot{m}_{r,rum2} = 0,123 \times 0,55 = 0,0677 \text{ kg/s}$

a) $Q_{0,rum1} = \dot{m}_{r,rum1} \times \Delta h_1 = 0,0553 \times (1434 - 183) = 69,2 \text{ kW}$

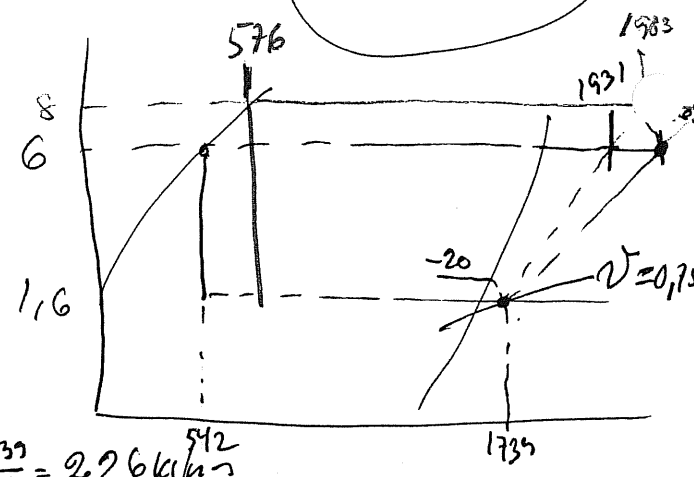
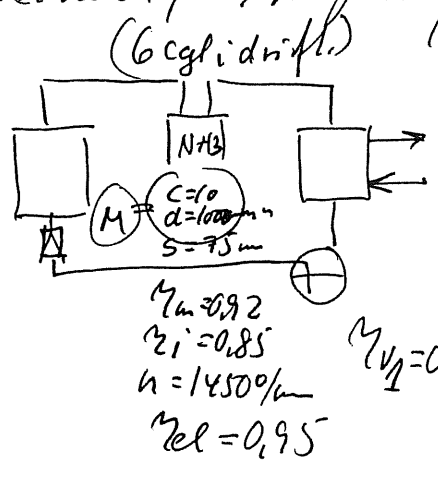
b) $Q_{0,rum2} = \dot{m}_{r,rum2} \times \Delta h_2 = 0,0677 \times (1462 - 183) = 86,6 \text{ kW}$

c) $\dot{m}_{r,HT} = 0,123 \times \frac{1632 - 183}{1457 - 316} = 0,156 \text{ kg/s}$

$P_{eff,HT \text{ komp.}} = 0,156 \times (1657 - 1457) = 0,156 \times 200 = 36 \text{ kW}$

d) $P_{konol} = 0,156 \times (1657 - 316) = 209,2 \text{ kW}$

$\dot{m}_{\text{konol}} = 209,2 / 55 \text{ kcal} = 3,8 \text{ kg/s}$



4. ($\Delta h_{\text{kompr.}} = \frac{1931-1739}{0,85} = 226 \text{ kJ/kg}$
 endalpi efter kompr. $h' = 1739 + 226 = 1965$

$V_{\text{teo}} = 6 \cdot \frac{\pi}{4} \cdot 0,1^2 \cdot 0,075 \cdot \frac{1450}{60} = 0,0854 \text{ m}^3/\text{sec}$
 $V_{\text{r}} = V_{\text{teo}} \cdot \eta_v = 0,0854 \cdot 0,7 = 0,05979 \text{ m}^3/\text{sec}$
 $\dot{m}_r = \frac{V_r}{v} = \frac{0,05979}{0,75} = 0,0797 \text{ kg/sec}$

4.1.1. $Q_0 = \dot{m}_r \cdot sh_{\text{rad}} = 0,0797 (1739-542) = 95,4 \text{ kW}$

4.1.2 $P_{\text{el}} = \frac{\dot{m}_r \cdot sh_{\text{kom}}}{\eta_{\text{el}} \cdot \eta_{\text{rel}}} = \frac{0,0797 \cdot (1965-1739)}{0,92 \cdot 0,95} = 20,6 \text{ kW}$

- 4.2
- luft i køl
 - ~~belø~~ beløgsgepresiv ændret
 - mindre køler
 - højere vandtemp
- } - støjede trykkræfter
- større trykspænding

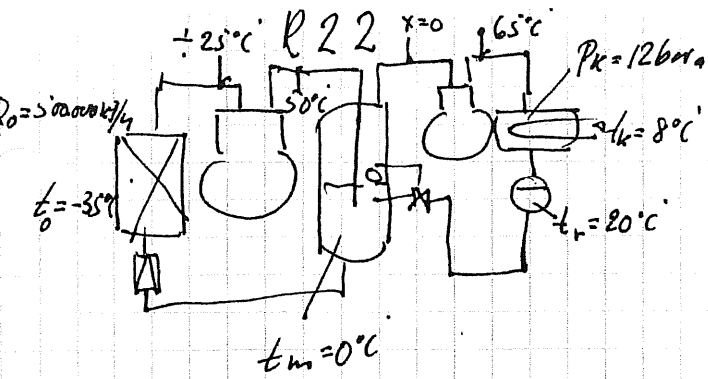
4.3 $\dot{m}_{r2} = \frac{95,4}{1739-576} = \frac{95,4}{1163} = 0,0821 \text{ kg/sec} \quad (\eta_{v2} = 0,59)$

$\Rightarrow V_{r2} = \dot{m}_{r2} \cdot v = 0,0821 \cdot 0,75 = 0,0615 \text{ m}^3/\text{sec}$
 $V_{\text{teo}} = \frac{V_{r2}}{\eta_{v2}} = \frac{0,0615}{0,59} = 0,10427 \text{ m}^3/\text{sec}$

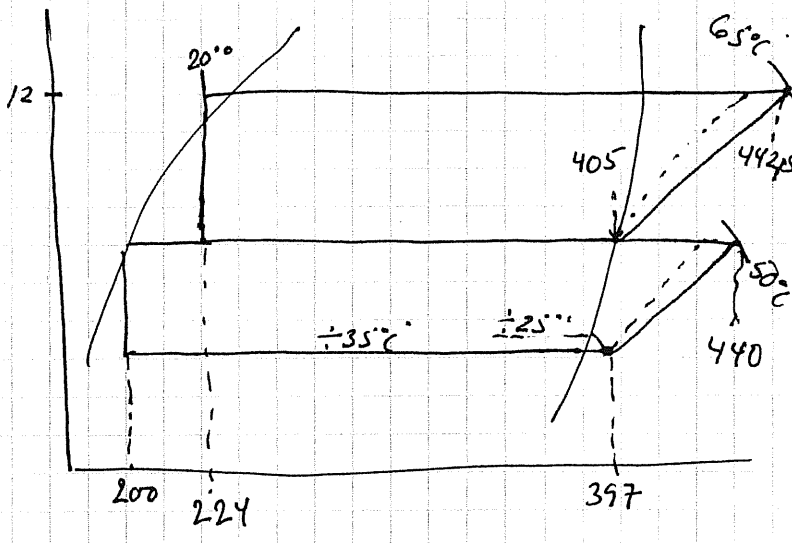
4.3.1 $C \cdot \frac{\pi}{4} \cdot 0,1^2 \cdot 0,075 \cdot \frac{1450}{60} = 0,10427 \Rightarrow C = \frac{0,10427 \cdot 60 \cdot 4}{\pi \cdot 1450 \cdot 0,075 \cdot 0,1^2} = 73 \approx 80$

4.3.2 $sh_{\text{kompr2}} = \frac{1983-1739}{0,85} = 287,1 \text{ kJ/kg}$

$P_{\text{el}} = \frac{\dot{m}_r \cdot sh_{\text{kom}}}{\eta_{\text{el}} \cdot \eta_{\text{rel}}} = \frac{0,0821 \cdot 287,1}{0,92 \cdot 0,95} = 26,9 \approx 27 \text{ kW}$



$Q_0 = 500.000 \text{ kJ/h} = \frac{500.000}{3600} = 138,9 \text{ kW}$



a) $m_{LT} = \frac{Q_0}{\Delta h_{LT}} = \frac{138,9}{(397 - 200)} = 0,705 \text{ kg/s} \approx (2540 \text{ kg/h})$

LT-side afgivet i mellemkølev:

b) $Q_{LT} = 0,705 (440 - 200) = 169,2 \text{ kW} (\approx 609120 \text{ kJ/h})$

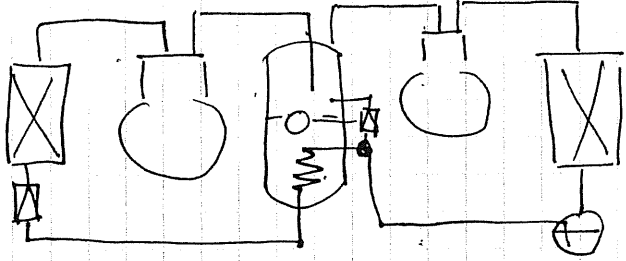
c) $m_{HT} = 0,705 \frac{440 - 200}{405 - 224} = 0,935 \text{ kg/s} (3365 \text{ kg/h})$

d) $Q_{kond.} = 0,935 (442,5 - 224) = 204,3 \text{ kW}$
 $m_{kølev.} = \frac{Q_{kond.}}{c \cdot \Delta t} = \frac{204,3}{4,19 \cdot 8} = 6,1 \text{ kg/s} (21940 \text{ kg/h})$

e) $Q_{kond.} = Q_0 + \Sigma Q_{komp.}$
 $204,3 = 138,9 + \Sigma Q_{komp.} \Rightarrow \Sigma Q_{komp.} = 65,4 \text{ kW}$
): $204,3 = 138,9 + 65,4$

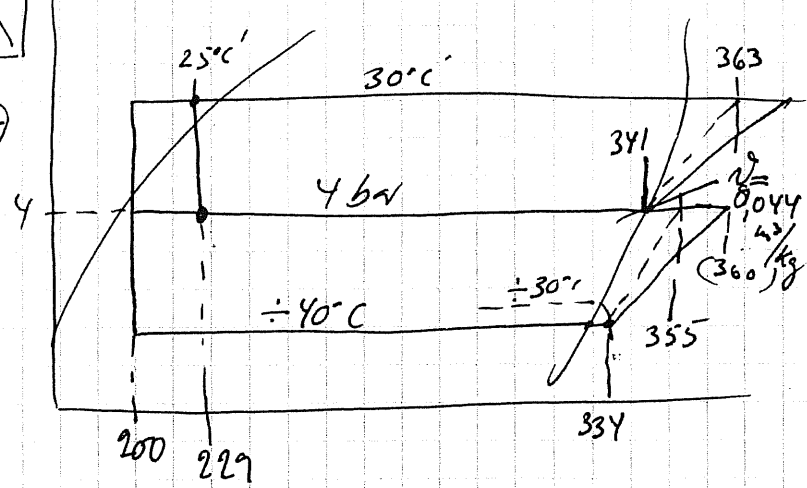
- mindre risiko for flashgas i vaskedningen
- mindre cirkuleret kølemiddel mængde i systemet.

R502



$$\left. \begin{aligned} \mu_{iis} &= 0,82 \\ \mu_m &= 0,88 \\ \mu_V &= 0,74 \end{aligned} \right\} \text{HT+LT}$$

$$n_{HT} = 1450 \text{ 1/min}$$



$$h_{LT \text{ compr. afg}} = 334 + \frac{(355 - 334)}{0,82} = 360 \text{ kJ/kg}$$

$$\dot{V}_{\text{teo HT}} = 8 \cdot \frac{\pi}{4} \cdot 0,08^2 \cdot 0,06 \cdot \frac{1450}{60} = 0,0583 \text{ m}^3/\text{sec}$$

$$\dot{V}_{e \text{ HT}} = \dot{V}_{\text{teo HT}} \cdot \mu_V = 0,0583 \cdot 0,74 = 0,04315 \text{ m}^3/\text{sec}$$

$$(\rho_g = 0,044 \text{ m}^3/\text{kg}) \Rightarrow$$

$$\dot{m}_{HT} = \frac{\dot{V}_{e \text{ HT}}}{\rho_g} = \frac{0,04315}{0,044} = 0,98 \text{ kg/s}$$

$$\dot{m}_{HT} = 0,98 \cdot \frac{341 - 229}{360 - 200} = 0,686 \text{ kg/sec}$$

a) $\dot{m}_{\text{rs.v.v}} = \dot{m}_{HT} - \dot{m}_{LT} = 0,98 - 0,686 = 0,294 \text{ kg/s} \quad (1058,4 \text{ kg/h})$

b) $\dot{Q}_0 = \dot{m}_{LT} \cdot \Delta h = 0,686 \cdot (334 - 200) = 92 \text{ kW}$

c) $\Delta h_{LT} = \frac{355 - 334}{0,82} = 25,6 \text{ kJ/kg}$

$$\Delta h_{HT} = \frac{363 - 341}{0,82} = 26,8 \text{ kJ/kg}$$

$$P_{iLT} = \dot{m}_{LT} \cdot \Delta h_{LT} = 0,686 \cdot 25,6 = 17,6 \text{ kW}$$

$$P_{iHT} = \dot{m}_{HT} \cdot \Delta h_{HT} = 0,98 \cdot 26,8 = 26,3 \text{ kW}$$

$$\Sigma P_i = 43,9 \text{ kW}$$

$$P_{\text{a\ddot{a}f}} = \frac{\Sigma P_i}{\mu_m} = \frac{43,9}{0,88} = 49,8 \text{ kW}$$