

Neptune Thermal Power Plant Trainer

TPP

Malfunction List

Department/Author:

Berit Baggerud (s)

Approved by:

Harald Kluken (s)

© 2009 Kongsberg Maritime AS
All rights reserved

No part of this work covered by the copyright
hereon may be reproduced or otherwise copied
without prior permission from
Kongsberg Maritime AS

DOCUMENT STATUS

Issue No.	Date/Year	Inc. by	Issue No.	Date/Year	Inc. by
SO-1419-A	6-Feb-09	BEBA			

CHANGES IN DOCUMENT

Issue No.	ECO No.	Paragraph No.	Paragraph Heading/ Description of Change

<This page is intentionally left blank>

TABLE OF CONTENTS

1	DIRECTORY LIST	1
2	VARIABLE LIST PAGES.....	2
2.1	Page:0180 MG01** FUEL OIL SYSTEM (1)	2
2.2	Page:0181 MG01** FUEL OIL SYSTEM (2)	2
2.3	Page:0280 MG02** SECONDARY STEAM SYSTEM (1)	3
2.4	Page:0281 MG02** SECONDARY STEAM SYSTEM (2)	3
2.5	Page:0380 MG03** BURNER PLANE A (1)	4
2.6	Page:0381 MG03** BURNER PLANE A (2)	4
2.7	Page:0480 MG04** BURNER PLANE B (1)	5
2.8	Page:0481 MG04** BURNER PLANE B (2)	5
2.9	Page:0580 MG05** BURNER PLANE C (1)	6
2.10	Page:0581 MG05** BURNER PLANE C (2)	6
2.11	Page:0680 MG06** BURNER PLANE D (1)	7
2.12	Page:0681 MG06** BURNER PLANE D (2)	7
2.13	Page:0780 MG07** BOILER COMBUSTION CONTROL (1)	8
2.14	Page:0781 MG07** BOILER COMBUSTION CONTROL (2)	8
2.15	Page:0880 MG08** COMBUSTION AIR/FLUE GAS SYSTEM (1)	9
2.16	Page:0881 MG08** COMBUSTION AIR/FLUE GAS SYSTEM (2)	9
2.17	Page:0980 MG09** COMBUSTION AIR PREHEATERS	10
2.18	Page:1080 MG10** BOILER WATER SYSTEM (1)	10
2.19	Page:1081 MG10** BOILER WATER SYSTEM (2)	11
2.20	Page:1180 MG11** BOILER STEAM SYSTEM (1)	11
2.21	Page:1181 MG11** BOILER STEAM SYSTEM (2)	12
2.22	Page:1182 MG11** BOILER STEAM SYSTEM (3)	12
2.23	Page:1280 MG12** MAIN STEAM LINES (1)	13
2.24	Page:1281 MG12** MAIN STEAM LINES (2)	13
2.25	Page:1380 MG13** STEAM TURBINES (1)	14
2.26	Page:1381 MG13** STEAM TURBINES (2)	14
2.27	Page:1382 MG13** STEAM TURBINES (3)	15
2.28	Page:1480 MG14** ELECTRIC SYSTEM	15
2.29	Page:1580 MG15** COLD CONDENSER SYSTEM (1)	16
2.30	Page:1581 MG15** COLD CONDENSER SYSTEM (2)	16
2.31	Page:1582 MG15** COLD CONDENSER SYSTEM (3)	17
2.32	Page:1680 MG16** MAIN CONDENSATE SYSTEM	17
2.33	Page:1780 MG17** LOW PRESSURE FEED HEATERS (1)	18
2.34	Page:1781 MG17** LOW PRESSURE FEED HEATERS (2)	18
2.35	Page:1880 MG18** FEED WATER DEAERATOR SYSTEM	19
2.36	Page:1881 MG18** FEED WATER PUMPS (1)	19
2.37	Page:1882 MG18** FEED WATER PUMPS (2)	20
2.38	Page:1980 MG19** HIGH PRESSURE FEED HEATERS (1)	20
2.39	Page:1981 MG19** HIGH PRESSURE FEED HEATERS (2)	21
2.40	Page:2080 MG20** MAKE UP DEAERATOR SYSTEM (1)	21
2.41	Page:2081 MG20** MAKE UP DEAERATOR SYSTEM (2)	22
2.42	Page:2180 MG21** HOT CONDENSER SYSTEM (1)	22
2.43	Page:2181 MG21** HOT CONDENSER SYSTEM (2)	23
2.44	Page:2280 MG22** DIRECT HEATER SYSTEM (1)	23
2.45	Page:2281 MG22** DIRECT HEATER SYSTEM (2)	24
2.46	Page:2380 MG23** ACCUMULATOR SYSTEM (1)	24

2.47	Page: 2381 MG23** ACCUMULATOR SYSTEM (2)	25
2.48	Page: 2480 MG24** DISTRICT HEAT WATER SYSTEM.....	25
2.49	Page: 2580 MG25** SPARE.....	26
2.50	Page: 2780 MG27** SCR1 FANS.....	26
2.51	Page: 2781 MG27** SCR2 FANS.....	27
2.52	Page: 2880 MG28** SLAKE SYSTEM.....	27
2.53	Page: 2881 MG28** SLURRY FEEDER PUMPS	28
2.54	Page: 2882 MG28** ABSORBER	28
2.55	Page: 2883 MG28** PRODUCT SYSTEM	29
2.56	Page: 2884 MG28** MIXING SYSTEM.....	29
2.57	Page: 2885 MG28** PRODUCT CELL FEEDERS.....	30
2.58	Page: 2886 MG28** PRODUCT SLURRY PUMPS.....	30

1 DIRECTORY LIST

Page:0180	FUEL OIL SYSTEM
Page:0280	SECONDARY STEAM SYSTEM
Page:0380	BURNER PLANE A
Page:0480	BURNER PLANE B
Page:0580	BURNER PLANE C
Page:0680	BURNER PLANE D
Page:0780	BOILER COMBUSTION CONTROL
Page:0880	COMBUSTION AIR / FLUE GAS SYSTEM
Page:0980	COMBUSTION AIR PREHEATERS
Page:1080	BOILER WATER SYSTEM
Page:1180	BOILER STEAM SYSTEM
Page:1280	MAIN STEAM LINES
Page:1380	STEAM TURBINES
Page:1480	ELECTRIC SYSTEM
Page:1580	COLD CONDENSER SYSTEM
Page:1680	MAIN CONDENSATE SYSTEM
Page:1780	LOW PRESSURE FEED HEATERS
Page:1880	FEED WATER DEAERATOR SYSTEM
Page:1980	HIGH PRESSURE FEED HEATERS
Page:2080	MAKE UP DEAERATOR SYSTEM
Page:2180	HOT CONDENSER SYSTEM
Page:2280	DIRECT HEATER SYSTEM
Page:2380	ACCUMULATOR SYSTEM
Page:2480	DISTRICT HEAT WATER SYSTEM
Page:2580	DENOX PLANT
Page:2780	DESOX PLANT
Page:2880	

2 VARIABLE LIST PAGES

2.1 Page:0180 MG01** FUEL OIL SYSTEM (1)

- A:
B: M1014 [0-1] HFO supply pump 1 failure
C: M1015 [0-1] HFO supply pump 2 failure
D: M1012 [0-100] HFO supply pump 1 wear
E: M1013 [0-100] HFO supply pump 2 wear
F:
G:
H: M1016 [0-100] HFO supply discharge filter 1 dirty
I: M1017 [0-100] HFO supply discharge filter 2 dirty
J:
K: M1020 [0-1] HFO supply pressure contr auto fail
L: M1021 [0-1] HFO supply pressure contr unstable
M:
N: M1022 [0-100] HFO recirc valve stuck
O:
P: M1004 [0-100] HFO service tank water high
Q: M1001 [0-100] HFO service tank heater leakage
R:
S:
T:

2.2 Page:0181 MG01** FUEL OIL SYSTEM (2)

- A:
B: M1030 [0-1] HFO supply temp contr auto fail
C: M1031 [0-1] HFO supply temp contr unstable
D: M1032 [0-100] HFO supply temp contr sensor gain high
E:
F: M1040 [0-100] HFO heater 1 dirty
G: M1043 [0-1] HFO heater 1 steam trap stuck (closed)
H: M1044 [0-1] HFO heater 1 steam trap stuck (open)
I: M1045 [0-100] HFO heater 1 steam control valve stuck
J: M1046 [0-100] HFO heater 1 steam control valve slow
K:
L: M1050 [0-100] HFO heater 2 dirty
M: M1053 [0-1] HFO heater 2 steam trap stuck (closed)
N: M1054 [0-1] HFO heater 2 steam trap stuck (open)
O: M1055 [0-100] HFO heater 2 steam control valve stuck
P: M1056 [0-100] HFO heater 2 steam control valve slow
Q:
R:
S:
T:

2.3 Page:0280 MG02** SECONDARY STEAM SYSTEM (1)

- A:
B:
C: M1200 [0-100] LP stgen sec. steam heat exchanger dirty
D: M1201 [0-100] LP stgen sec. air pressure high
E:
F: M1202 [0-100] LP stgen sec. steam safety valve leakage
G:
H: M1210 [0-1] LP stgen pressure contr auto fail
I: M1211 [0-1] LP stgen pressure contr unstable
J: M1212 [0-100] LP stgen pressure contr valve stuck
K: M1213 [0-100] LP stgen pressure contr sensor gain low
L:
M: M1215 [0-100] LP stgen water level contr valve stuck
N:
O: M1220 [0-1] LP stgen drain tank level contr auto fail
P: M1221 [0-1] LP stgen drain tank level contr unstable
Q: M1222 [0-100] LP stgen drain tank level contr valve stuck
R:
S:
T:

2.4 Page:0281 MG02** SECONDARY STEAM SYSTEM (2)

- A:
B:
C: M1230 [0-1] LP stgen inspect tank level ctr auto fail
D: M1231 [0-1] LP stgen inspect tank level ctr unstable
E: M1232 [0-100] LP stgen inspect tank level ctr valve stuck
F:
G: M1234 [0-1] LP stgen inspect tank on/off ctr auto fail
H:
I: M1236 [0-100] Lp stgen drain pump wear
J:
K:
L: M1240 [0-100] Steam cooling tank safety valve leakage
M: M1241 [0-100] Steam cooling tank drain valve leakage
N:
O: M1250 [0-1] Steam cooling tank press contr auto fail
P: M1251 [0-1] Steam cooling tank press contr unstable
Q: M1252 [0-100] Steam cooling tank press contr valve stuck
R:
S: M1255 [0-100] Steam cooling tank level contr valve stuck
T:

2.5 Page:0380 MG03** BURNER PLANE A (1)

A:	M1400	[0-1]	Plane A burner 1 flame detector fail
B:	M1401	[0-1]	Plane A burner 2 flame detector fail
C:	M1402	[0-1]	Plane A burner 3 flame detector fail
D:	M1403	[0-1]	Plane A burner 4 flame detector fail
E:	M1404	[0-100]	Plane A burners fuel nozzle wear (all)
F:			
G:	M1410	[0-1]	Plane A fuel oil flow contr auto fail
H:	M1411	[0-1]	Plane A fuel oil flow contr unstable
I:	M1412	[0-100]	Plane A fuel oil flow contr valve stuck
J:			
K:	M1414	[0-100]	Plane A fuel oil flow sensor gain low
L:	M1415	[0-100]	Plane A fuel oil flow sensor gain high
M:			
N:	M1420	[0-1]	Plane A sec. air flow contr auto fail
O:	M1421	[0-1]	Plane A sec. air flow contr unstable
P:	M1422	[0-100]	Plane A sec. air flow contr damper stuck
Q:	M1423	[0-100]	Plane A sec. air flow contr damper leak
R:	M1424	[0-100]	Plane A sec. air flow sensor gain low
S:	M1425	[0-100]	Plane A sec. air flow sensor gain high
T:			

2.6 Page:0381 MG03** BURNER PLANE A (2)

A:			
B:	M1430	[0-1]	Plane A prim air flow contr auto fail
C:	M1431	[0-1]	Plane A prim air flow contr unstable
D:	M1432	[0-100]	Plane A prim air flow contr damper stuck
E:			
F:	M1440	[0-1]	Plane A prim air temp contr auto fail
G:	M1441	[0-1]	Plane A prim air temp contr unstable
H:	M1442	[0-100]	Plane A prim air damper stuck (hot)
I:	M1443	[0-100]	Plane A prim air damper stuck (cold)
J:			
K:	M1450	[0-100]	Plane A prim air fan wear
L:			
M:	M1460	[0-100]	Plane A prim air ducts dirty (mill)
N:	M1461	[0-100]	Plane A prim air ducts dirty (burners)
O:			
P:	M1470	[0-100]	Plane A coal feeder speed contr wear
Q:	M1471	[0-1]	Plane A coal feeder speed contr stuck
R:			
S:	M1472	[0-1]	Plane A coal mill fire
T:	M1473	[0-100]	Plane A coal mill wear

2.7 Page:0480 MG04** BURNER PLANE B (1)

- A: M1500 [0-1] Plane B burner 1 flame detector fail
- B: M1501 [0-1] Plane B burner 2 flame detector fail
- C: M1502 [0-1] Plane B burner 3 flame detector fail
- D: M1503 [0-1] Plane B burner 4 flame detector fail
- E: M1504 [0-100] Plane B burners fuel nozzle wear (all)
- F:
- G: M1510 [0-1] Plane B fuel oil flow contr auto fail
- H: M1511 [0-1] Plane B fuel oil flow contr unstable
- I: M1512 [0-100] Plane B fuel oil flow contr valve stuck
- J:
- K: M1514 [0-100] Plane B fuel oil flow sensor gain low
- L: M1515 [0-100] Plane B fuel oil flow sensor gain high
- M:
- N: M1520 [0-1] Plane B sec. air flow contr auto fail
- O: M1521 [0-1] Plane B sec. air flow contr unstable
- P: M1522 [0-100] Plane B sec. air flow contr damper stuck
- Q: M1523 [0-100] Plane B sec. air flow contr damper leak
- R: M1524 [0-100] Plane B sec. air flow sensor gain low
- S: M1525 [0-100] Plane B sec. air flow sensor gain high
- T:

2.8 Page:0481 MG04** BURNER PLANE B (2)

- A:
- B: M1530 [0-1] Plane B prim air flow contr auto fail
- C: M1531 [0-1] Plane B prim air flow contr unstable
- D: M1532 [0-100] Plane B prim air flow contr damper stuck
- E:
- F: M1540 [0-1] Plane B prim air temp contr auto fail
- G: M1541 [0-1] Plane B prim air temp contr unstable
- H: M1542 [0-100] Plane B prim air damper stuck (hot)
- I: M1543 [0-100] Plane B prim air damper stuck (cold)
- J:
- K: M1550 [0-100] Plane B prim air fan wear
- L:
- M: M1560 [0-100] Plane B prim air ducts dirty (mill)
- N: M1561 [0-100] Plane B prim air ducts dirty (burners)
- O:
- P: M1570 [0-100] Plane B coal feeder speed contr wear
- Q: M1571 [0-1] Plane B coal feeder speed contr stuck
- R:
- S: M1572 [0-1] Plane B coal mill fire
- T: M1573 [0-100] Plane B coal mill wear

2.9 Page:0580 MG05 BURNER PLANE C (1)**

- A: M1600 [0-1] Plane C burner 1 flame detector fail
- B: M1601 [0-1] Plane C burner 2 flame detector fail
- C: M1602 [0-1] Plane C burner 3 flame detector fail
- D: M1603 [0-1] Plane C burner 4 flame detector fail
- E: M1604 [0-100] Plane C burners fuel nozzle wear (all)
- F:
- G: M1610 [0-1] Plane C fuel oil flow contr auto fail
- H: M1611 [0-1] Plane C fuel oil flow contr unstable
- I: M1612 [0-100] Plane C fuel oil flow contr valve stuck
- J:
- K: M1614 [0-100] Plane C fuel oil flow sensor gain low
- L: M1615 [0-100] Plane C fuel oil flow sensor gain high
- M:
- N: M1620 [0-1] Plane C sec. air flow contr auto fail
- O: M1621 [0-1] Plane C sec. air flow contr unstable
- P: M1622 [0-100] Plane C sec. air flow contr damper stuck
- Q: M1623 [0-100] Plane C sec. air flow contr damper leak
- R: M1624 [0-100] Plane C sec. air flow sensor gain low
- S: M1625 [0-100] Plane C sec. air flow sensor gain high
- T:

2.10 Page:0581 MG05 BURNER PLANE C (2)**

- A:
- B: M1630 [0-1] Plane C prim air flow contr auto fail
- C: M1631 [0-1] Plane C prim air flow contr unstable
- D: M1632 [0-100] Plane C prim air flow contr damper stuck
- E:
- F: M1640 [0-1] Plane C prim air temp contr auto fail
- G: M1641 [0-1] Plane C prim air temp contr unstable
- H: M1642 [0-100] Plane C prim air damper stuck (hot)
- I: M1643 [0-100] Plane C prim air damper stuck (cold)
- J:
- K: M1650 [0-100] Plane C prim air fan wear
- L:
- M: M1660 [0-100] Plane C prim air ducts dirty (mill)
- N: M1661 [0-100] Plane C prim air ducts dirty (burners)
- O:
- P: M1670 [0-100] Plane C coal feeder speed contr wear
- Q: M1671 [0-1] Plane C coal feeder speed contr stuck
- R:
- S: M1672 [0-1] Plane C coal mill fire
- T: M1673 [0-100] Plane C coal mill wear

2.11 Page:0680 MG06** BURNER PLANE D (1)

A: M1700 [0-1] Plane D burner 1 flame detector fail
B: M1701 [0-1] Plane D burner 2 flame detector fail
C: M1702 [0-1] Plane D burner 3 flame detector fail
D: M1703 [0-1] Plane D burner 4 flame detector fail
E: M1704 [0-100] Plane D burners fuel nozzle wear (all)
F:
G: M1710 [0-1] Plane D fuel oil flow contr auto fail
H: M1711 [0-1] Plane D fuel oil flow contr unstable
I: M1712 [0-100] Plane D fuel oil flow contr valve stuck
J:
K: M1714 [0-100] Plane D fuel oil flow sensor gain low
L: M1715 [0-100] Plane D fuel oil flow sensor gain high
M:
N: M1720 [0-1] Plane D sec. air flow contr auto fail
O: M1721 [0-1] Plane D sec. air flow contr unstable
P: M1722 [0-100] Plane D sec. air flow contr damper stuck
Q: M1723 [0-100] Plane D sec. air flow contr damper leak
R: M1724 [0-100] Plane D sec. air flow sensor gain low
S: M1725 [0-100] Plane D sec. air flow sensor gain high
T:

2.12 Page:0681 MG06** BURNER PLANE D (2)

A:
B: M1730 [0-1] Plane D prim air flow contr auto fail
C: M1731 [0-1] Plane D prim air flow contr unstable
D: M1732 [0-100] Plane D prim air flow contr damper stuck
E:
F: M1740 [0-1] Plane D prim air temp contr auto fail
G: M1741 [0-1] Plane D prim air temp contr unstable
H: M1742 [0-100] Plane D prim air damper stuck (hot)
I: M1743 [0-100] Plane D prim air damper stuck (cold)
J:
K: M1750 [0-100] Plane D prim air fan wear
L:
M: M1760 [0-100] Plane D prim air ducts dirty (mill)
N: M1761 [0-100] Plane D prim air ducts dirty (burners)
O:
P: M1770 [0-100] Plane D coal feeder speed contr wear
Q: M1771 [0-1] Plane D coal feeder speed contr stuck
R:
S: M1772 [0-1] Plane D coal mill fire
T: M1773 [0-100] Plane D coal mill wear

2.13 Page:0780 MG07 BOILER COMBUSTION CONTROL (1)**

- A:
- B: M1800 [0-1] Plane A burner 1 OBA contr fail
- C: M1801 [0-1] Plane A burner 2 OBA contr fail
- D: M1802 [0-1] Plane A burner 3 OBA contr fail
- E: M1803 [0-1] Plane A burner 4 OBA contr fail
- F:
- G: M1810 [0-1] Plane B burner 1 OBA contr fail
- H: M1811 [0-1] Plane B burner 2 OBA contr fail
- I: M1812 [0-1] Plane B burner 3 OBA contr fail
- J: M1813 [0-1] Plane B burner 4 OBA contr fail
- K:
- L: M1820 [0-1] Plane C burner 1 OBA contr fail
- M: M1821 [0-1] Plane C burner 2 OBA contr fail
- N: M1822 [0-1] Plane C burner 3 OBA contr fail
- O: M1823 [0-1] Plane C burner 4 OBA contr fail
- P:
- Q: M1830 [0-1] Plane D burner 1 OBA contr fail
- R: M1831 [0-1] Plane D burner 2 OBA contr fail
- S: M1832 [0-1] Plane D burner 3 OBA contr fail
- T: M1833 [0-1] Plane D burner 4 OBA contr fail

2.14 Page:0781 MG07 BOILER COMBUSTION CONTROL (2)**

- A:
- B:
- C: M1860 [0-1] Fuel master controller auto fail
- D: M1861 [0-1] Fuel master controller unstable
- E:
- F: M1870 [0-1] Oxygen controller auto fail
- G: M1871 [0-1] Oxygen controller unstable
- H:
- I: M1874 [0-100] Oxygen controller sensor gain low
- J: M1875 [0-100] Oxygen controller sensor gain high
- K: M1876 [0-100] Oxygen controller sensor noisy
- L:
- M: M1900 [0-1] Block load master controller auto fail
- N: M1901 [0-1] Block load master controller unstable
- O:
- P:
- Q:
- R:
- S:
- T:

2.15 Page:0880 MG08** COMBUSTION AIR/FLUE GAS SYSTEM (1)

- A:
B:
C: M2000 [0-100] Comb. air fan 1 motor wear
D: M2001 [0-100] Comb. air fan 1 prop wear
E: M2002 [0-100] Comb. air fan 1 prop vane stuck
F:
G: M2010 [0-100] Comb. air fan 2 motor wear
H: M2011 [0-100] Comb. air fan 2 prop wear
I: M2012 [0-100] Comb. air fan 2 prop vane stuck
J:
K:
L: M2020 [0-100] Flue gas fan 1 motor wear
M: M2021 [0-100] Flue gas fan 1 prop wear
N: M2022 [0-100] Flue gas fan 1 prop vane stuck
O:
P: M2030 [0-100] Flue gas fan 2 motor wear
Q: M2031 [0-100] Flue gas fan 2 prop wear
R: M2032 [0-100] Flue gas fan 2 prop vane stuck
S:
T:

2.16 Page:0881 MG08** COMBUSTION AIR/FLUE GAS SYSTEM (2)

- A:
B:
C: M2040 [0-1] Ring channel air press sp contr auto fail
D: M2041 [0-1] Ring channel air press sp contr unstable
E:
F: M2044 [0-1] Ring channel air pressure contr auto fail
G: M2045 [0-1] Ring channel air pressure contr unstable
H:
I:
J: M2050 [0-1] Furnace pressure contr auto fail
K: M2051 [0-1] Furnace pressure contr unstable
L:
M:
N: M2060 [0-1] Furnace OFA flow contr auto fail
O: M2061 [0-1] Furnace OFA flow contr unstable
P: M2062 [0-100] Furnace OFA flow contr damper stuck
Q:
R:
S:
T:

2.17 Page:0980 MG09** COMBUSTION AIR PREHEATERS

- A:
B:
C: M2100 [0-100] Rotary air preheater 1 dirty
D: M2101 [0-100] Rotary air preheater 1 air leakage
E: M2102 [0-100] Rotary air preheater 1 rotor speed
F:
G: M2110 [0-100] Rotary air preheater 2 dirty
H: M2111 [0-100] Rotary air preheater 2 air leakage
I: M2112 [0-100] Rotary air preheater 2 rotor speed
J:
K:
L: M2120 [0-100] Water air preheater 1 dirty
M: M2121 [0-100] Steam air preheater 1 dirty
N:
O: M2130 [0-100] Water air preheater 2 dirty
P: M2131 [0-100] Steam air preheater 2 dirty
Q:
R:
S:
T:

2.18 Page:1080 MG10** BOILER WATER SYSTEM (1)

- A:
B:
C: M2400 [0-100] Start up heat exchanger dirty
D:
E: M2410 [0-1] Separator level controller 1 auto fail
F: M2411 [0-1] Separator level controller 1 unstable
G: M2412 [0-100] Separator level controller 1 valve stuck
H:
I: M2420 [0-1] Separator level controller 2 auto fail
J: M2421 [0-1] Separator level controller 2 unstable
K: M2422 [0-100] Separator level controller 2 valve stuck
L:
M: M2430 [0-1] Separator level controller 3 auto fail
N: M2431 [0-1] Separator level controller 3 unstable
O: M2432 [0-100] Separator level controller 3 valve stuck
P:
Q: M2440 [0-1] Bottom blow tank level contr auto fail
R: M2441 [0-1] Bottom blow tank level contr unstable
S: M2442 [0-100] Bottom blow tank level contr valve stuck
T:

2.19 Page:1081 MG10** BOILER WATER SYSTEM (2)

A:
B:
C: M2900 [0-1] Boiler feedw flow controller auto fail
D: M2901 [0-1] Boiler feedw flow controller unstable
E:
F: M2902 [0-100] Boiler feedw flow control valve stuck
G: M2903 [0-100] Boiler feedw flow sensor noisy
H:
I: M2910 [0-1] Boiler feedw valve pos contr auto fail
J: M2911 [0-1] Boiler feedw valve pos contr unstable
K:
L:
M: M2921 [0-1] Boiler feedw master controller unstable
N:
O:
P:
Q: M2660 [0-100] Boiler outlet steam press ctr valve stuck
R:
S:
T:

2.20 Page:1180 MG11** BOILER STEAM SYSTEM (1)

A:
B:
C: M2300 [0-100] Superheater 2 dirty
D:
E: M2310 [0-100] Superheater 3 dirty
F:
G: M2320 [0-100] Reheater 1 dirty
H:
I: M2330 [0-100] Reheater 2 dirty
J:
K: M2340 [0-100] Economizer dirty
L:
M:
N:
O: M2350 [0-100] Furnace dirty
P:
Q: M2360 [0-100] Furnace wall tube leakage (steam)
R:
S:
T:

2.21 Page:1181 MG11 BOILER STEAM SYSTEM (2)**

A:
B:
C: M2500 [0-1] Superheater 2 temp controller auto fail
D: M2501 [0-1] Superheater 2 temp controller unstable
E:
F: M2502 [0-100] Superheater 2 temp control valve stuck
G: M2503 [0-100] Superheater 2 temp control valve leakage
H:
I:
J:
K: M2510 [0-1] Superheater 3 temp controller auto fail
L: M2511 [0-1] Superheater 3 temp controller unstable
M:
N: M2512 [0-100] Superheater 3 temp control valve stuck
O: M2513 [0-100] Superheater 3 temp control valve leakage
P:
Q: M2515 [0-100] Superheater 3 temp control sensor dirty
R: M2516 [0-100] Superheater 3 temp control sensor gain low
S: M2517 [0-100] Superheater 3 temp control sensor gain high
T:

2.22 Page:1182 MG11 BOILER STEAM SYSTEM (3)**

A:
B:
C: M2520 [0-1] Reheater 2 temp controller auto fail
D: M2521 [0-1] Reheater 2 temp controller unstable
E:
F: M2522 [0-100] Reheater 2 temp control valve stuck
G: M2523 [0-100] Reheater 2 temp control valve leakage
H:
I:
J:
K: M2525 [0-100] Reheater 2 temp control sensor dirty
L: M2526 [0-100] Reheater 2 temp control sensor gain low
M: M2527 [0-100] Reheater 2 temp control sensor gain high
N:
O:
P:
Q:
R:
S:
T:

2.23 Page:1280 MG12** MAIN STEAM LINES (1)

A:
B:
C: M2600 [0-100] HP safety valve leakage
D:
E: M2601 [0-100] IP safety valve leakage
F:
G:
H:
I: M2610 [0-100] HP line steam leakage
J:
K: M2611 [0-100] IPC line steam leakage
L:
M: M2612 [0-100] IPH line steam leakage
N:
O:
P:
Q:
R:
S:
T:

2.24 Page:1281 MG12** MAIN STEAM LINES (2)

A:
B:
C: M2620 [0-1] HP bypass steam press contr auto fail
D: M2621 [0-1] HP bypass steam press contr unstable
E: M2622 [0-100] HP bypass steam press contr valve stuck
F:
G: M2630 [0-1] HP bypass steam temp contr auto fail
H: M2631 [0-1] HP bypass steam temp contr unstable
I: M2632 [0-100] HP bypass steam temp contr valve stuck
J:
K: M2635 [0-100] HP bypass steam temp contr sensor noisy
L:
M:
N: M2640 [0-1] HP bypass water dp contr auto fail
O: M2641 [0-1] HP bypass water dp contr unstable
P: M2642 [0-100] HP bypass water dp contr valve stuck
Q:
R: M2650 [0-1] LP bypass steam press contr auto fail
S: M2651 [0-1] LP bypass steam press contr unstable
T:

2.25 Page:1380 MG13** STEAM TURBINES (1)

A:
B:
C: M3000 [0-100] HP turbine wear (overall eff)
D:
E:
F: M3010 [0-100] IP1 turbine wear (overall eff)
G:
H: M3011 [0-100] IP1 turbine section 1 efficiency
I: M3012 [0-100] IP1 turbine section 2 efficiency
J: M3013 [0-100] IP1 turbine section 3 efficiency
K:
L:
M: M3015 [0-100] IP1 turbine section 1 deposits
N: M3016 [0-100] IP1 turbine section 2 deposits
O: M3017 [0-100] IP1 turbine section 3 deposits
P:
Q: M3050 [0-100] LP turbine vibration (start-up)
R: M3051 [0-100] LP turbine vibration (connected)
S:
T:

2.26 Page:1381 MG13** STEAM TURBINES (2)

A:
B:
C:
D: M3020 [0-100] IP2 turbine wear (overall eff)
E:
F: M3021 [0-100] IP2 turbine section 1 efficiency
G: M3022 [0-100] IP2 turbine section 2 efficiency
H: M3023 [0-100] IP2 turbine section 3 efficiency
I: M3024 [0-100] IP2 turbine section 4 efficiency
J:
K:
L: M3025 [0-100] IP2 turbine section 1 deposits
M: M3026 [0-100] IP2 turbine section 2 deposits
N: M3027 [0-100] IP2 turbine section 3 deposits
O: M3028 [0-100] IP2 turbine section 4 deposits
P:
Q:
R:
S:
T:

2.27 Page:1382 MG13** STEAM TURBINES (3)

A:
B:
C: M3030 [0-100] LP1 turbine wear (overall eff)
D:
E: M3031 [0-100] LP1 turbine section 1 efficiency
F: M3032 [0-100] LP1 turbine section 2 efficiency
G:
H: M3035 [0-100] LP1 turbine section 1 deposits
I: M3036 [0-100] LP1 turbine section 2 deposits
J:
K:
L: M3040 [0-100] LP2 turbine wear (overall eff)
M:
N: M3041 [0-100] LP2 turbine section 1 efficiency
O: M3042 [0-100] LP2 turbine section 2 efficiency
P:
Q: M3045 [0-100] LP2 turbine section 1 deposits
R: M3046 [0-100] LP2 turbine section 2 deposits
S:
T:

2.28 Page:1480 MG14** ELECTRIC SYSTEM

A:
B: M3800 [0-1] Circuit breaker trip : comb air fan 1
C: M3801 [0-1] Circuit breaker trip : flue gas fan 1
D: M3802 [0-1] Circuit breaker trip : feedw pump 1
E: M3803 [0-1] Circuit breaker trip : feedw pump 2
F: M3804 [0-1] Circuit breaker trip : DHW supply pump 1
G: M3805 [0-1] Circuit breaker trip : DHW return pump 1
H: M3806 [0-1] Circuit breaker trip : 400 V pumps no 1
I:
J:
K: M3810 [0-1] Circuit breaker trip : comb air fan 2
L: M3811 [0-1] Circuit breaker trip : flue gas fan 2
M: M3812 [0-1] Circuit breaker trip : feedw pump 3
N: M3813 [0-1] Circuit breaker trip : DHW supply pump 2
O: M3814 [0-1] Circuit breaker trip : DHW return pump 2
P: M3815 [0-1] Circuit breaker trip : denox/desox plant
Q: M3816 [0-1] Circuit breaker trip : 400 V pumps no 2/3
R:
S: M3820 [0-1] Main circuit breaker fail
T: M3821 [0-1] Fast circuit breaker fail

2.29 Page:1580 MG15 COLD CONDENSER SYSTEM
(1)**

- A:
B:
C: M4000 [0-100] Cold condenser dirty
D: M4001 [0-100] Cold condenser air leakage
E: M4002 [0-100] Cold condenser wtr leakage
F:
G: M4010 [0-100] Cold condenser vacuum pump 1 wear
H: M4012 [0-100] Cold condenser vacuum pump 2 wear
I:
J:
K: M4020 [0-100] Cold condenser main coolw pump 1 wear
L: M4021 [0-1] Cold condenser main coolw pump 1 fail
M:
N: M4022 [0-100] Cold condenser main coolw pump 2 wear
O: M4023 [0-1] Cold condenser main coolw pump 2 fail
P:
Q: M4030 [0-100] Cold condenser auxil coolw pump wear
R: M4031 [0-1] Cold condenser auxil coolw pump fail
S:
T:

2.30 Page:1581 MG15 COLD CONDENSER SYSTEM
(2)**

- A:
B:
C: M4040 [0-100] Main cold condensate pump 1 wear
D: M4041 [0-1] Main cold condensate pump 1 fail
E:
F: M4042 [0-100] Main cold condensate pump 2 wear
G: M4043 [0-1] Main cold condensate pump 2 fail
H:
I: M4044 [0-100] Main cold condensate pump 3 wear
J: M4045 [0-1] Main cold condensate pump 3 fail
K:
L:
M: M4050 [0-100] Auxil cold condensate pump wear
N: M4051 [0-1] Auxil cold condensate pump fail
O:
P:
Q:
R:
S:
T:

2.31 Page:1582 MG15** COLD CONDENSER SYSTEM (3)

A:
B:
C:
D: M4060 [0-100] LP feed heater 0 dirty
E:
F: M4070 [0-1] LP feed heater 0 level contr auto fail
G: M4071 [0-1] LP feed heater 0 level contr unstable
H: M4072 [0-100] LP feed heater 0 level contr valve stuck
I: M4073 [0-100] LP feed heater 0 level sensor gain low
J:
K:
L: M4080 [0-1] Cold condenser hotwell level ctr auto fail
M: M4081 [0-1] Cold condenser hotwell level ctr unstable
N:
O: M4082 [0-100] Cold condenser hotwell level contr v stuck
P: M4083 [0-100] Cold condenser hotwell level recir v stuck
Q:
R: M4084 [0-1] CC hotwell level signal slowly lost
S: M4085 [0-100] CC hotwell level sensor gain low
T:

2.32 Page:1680 MG16** MAIN CONDENSATE SYSTEM

A:
B:
C: M4100 [0-100] Condensate tank vacuum pump wear
D:
E:
F: M4110 [0-100] Main condensate pump 1 wear
G: M4111 [0-1] Main condensate pump 1 fail
H:
I: M4112 [0-100] Main condensate pump 2 wear
J: M4113 [0-1] Main condensate pump 2 fail
K:
L: M4114 [0-100] Main condensate pump 3 wear
M: M4115 [0-1] Main condensate pump 3 fail
N:
O:
P: M4120 [0-1] Condensate tank level contr auto fail
Q: M4121 [0-1] Condensate tank level contr unstable
R: M4122 [0-100] Condensate tank level contr valve stuck
S: M4123 [0-100] Condensate tank level contr valve leakage
T:

2.33 Page:1780 MG17 LOW PRESSURE FEED HEATERS (1)**

- A:
B:
C: M4200 [0-100] LP feed heater 1 dirty
D: M4201 [0-1] LP feed heater 1 air vent blocked
E: M4202 [0-100] LP feed heater 1 tube leakage
F:
G:
H: M4210 [0-100] LP feed heater 2 dirty
I: M4211 [0-1] LP feed heater 2 air vent blocked
J: M4212 [0-100] LP feed heater 2 tube leakage
K:
L: M4220 [0-100] LP feed heater 3 dirty
M: M4221 [0-1] LP feed heater 3 air vent blocked
N: M4222 [0-100] LP feed heater 3 tube leakage
O: M4223 [0-100] LP feed heater 3 safety valve leakage
P:
Q: M4225 [0-1] LP feed heater 1 level alarm fault
R: M4226 [0-1] LP feed heater 2 level alarm fault
S: M4227 [0-1] LP feed heater 3 level alarm fault
T:

2.34 Page:1781 MG17 LOW PRESSURE FEED HEATERS (2)**

- A:
B: M4230 [0-1] LP feed heater 1 level contr auto fail
C: M4231 [0-1] LP feed heater 1 level contr unstable
D: M4232 [0-100] LP feed heater 1 level contr valve stuck
E: M4233 [0-100] LP feed heater 1 level contr sensor low
F:
G: M4240 [0-1] LP feed heater 2 level contr auto fail
H: M4241 [0-1] LP feed heater 2 level contr unstable
I: M4242 [0-100] LP feed heater 2 level contr valve stuck
J: M4243 [0-100] LP feed heater 2 level contr sensor low
K: M4250 [0-1] LP feed heater 3 level contr auto fail
L: M4251 [0-1] LP feed heater 3 level contr unstable
M: M4252 [0-100] LP feed heater 3 level contr valve stuck
N: M4253 [0-100] LP feed heater 3 level contr sensor low
O:
P: M4260 [0-1] Condensate filter dp contr auto
Q: M4261 [0-1] Condensate filter dp contr unstable
R: M4262 [0-100] Condensate filter dp contr valve stuck
S:
T:

2.35 Page:1880 MG18** FEED WATER DEAERATOR SYSTEM

A:

B:

C: M4300 [0-100] Feedw deaerator safety valve leakage

D:

E:

F: M4310 [0-1] Feedw deaerator level contr auto fail

G: M4311 [0-1] Feedw deaerator level contr unstable

H: M4312 [0-100] Feedw deaerator level contr valve stuck

I: M4313 [0-100] Feedw deaerator level contr sensor high

J:

K: M4320 [0-1] Feedw deaerator press contr auto fail

L: M4321 [0-1] Feedw deaerator press contr unstable

M: M4322 [0-100] Feedw deaerator press contr valve stuck

N:

O:

P:

Q:

R:

S:

T:

2.36 Page:1881 MG18** FEED WATER PUMPS (1)

A:

B: M4330 [0-100] Feedw pump 1 rotor wear

C: M4331 [0-100] Feedw pump 1 motor wear

D: M4332 [0-100] Feedw pump 1 gear wear

E: M4333 [0-100] Feedw pump 1 strainer dirty

F:

G: M4340 [0-100] Feedw pump 2 rotor wear

H: M4341 [0-100] Feedw pump 2 motor wear

I: M4342 [0-100] Feedw pump 2 gear wear

J: M4343 [0-100] Feedw pump 2 strainer dirty

K:

L: M4350 [0-100] Feedw pump 3 rotor wear

M: M4351 [0-100] Feedw pump 3 motor wear

N: M4352 [0-100] Feedw pump 3 gear wear

O: M4353 [0-100] Feedw pump 3 strainer dirty

P:

Q:

R:

S:

T:

2.37 Page:1882 MG18 FEED WATER PUMPS (2)**

- A:
B: M4334 [0-100] Feedw pump 1 LO pump wear
C: M4335 [0-100] Feedw pump 1 axial displacement
D: M4336 [0-100] Feedw pump 1 slip ring resistance
E:
F:
G: M4344 [0-100] Feedw pump 2 LO pump wear
H: M4345 [0-100] Feedw pump 2 axial displacement
I: M4346 [0-100] Feedw pump 2 slip ring resistance
J:
K:
L: M4354 [0-100] Feedw pump 3 LO pump wear
M: M4355 [0-100] Feedw pump 3 axial displacement
N: M4356 [0-100] Feedw pump 3 slip ring resistance
O:
P:
Q:
R:
S:
T:

2.38 Page:1980 MG19 HIGH PRESSURE FEED HEATERS (1)**

- A:
B: M4400 [0-100] HP feed heater 1 dirty
C: M4401 [0-1] HP feed heater 1 air vent blocked
D: M4402 [0-100] HP feed heater 1 tube leakage
E: M4403 [0-100] HP feed heater 1 safety valve leakage
F:
G: M4410 [0-100] HP feed heater 2 dirty
H: M4411 [0-1] HP feed heater 2 air vent blocked
I: M4412 [0-100] HP feed heater 2 tube leakage
J: M4413 [0-100] HP feed heater 2 safety valve leakage
K:
L: M4420 [0-100] HP feed heater 3 dirty
M: M4421 [0-1] HP feed heater 3 air vent blocked
N: M4422 [0-100] HP feed heater 3 tube leakage
O: M4423 [0-100] HP feed heater 3 safety valve leakage
P:
Q: M4425 [0-1] HP feed heater 1 level alarm fault
R: M4426 [0-1] HP feed heater 2 level alarm fault
S: M4427 [0-1] HP feed heater 3 level alarm fault
T:

2.39 Page:1981 MG19** HIGH PRESSURE FEED HEATERS (2)

A:

B:

- C: M4430 [0-1] HP feed heater 1 level contr auto fail
- D: M4431 [0-1] HP feed heater 1 level contr unstable
- E: M4435 [0-100] HP feed heater 1 level contr sensor low
- F: M4432 [0-100] HP feed heater 1 level contr valve 1 stuck (FD)
- G: M4433 [0-100] HP feed heater 1 level contr valve 2 stuck (LP)

H:

I:

J:

- K: M4440 [0-1] HP feed heater 2 level contr auto fail
- L: M4441 [0-1] HP feed heater 2 level contr unstable
- M: M4442 [0-100] HP feed heater 2 level contr valve stuck
- N: M4445 [0-100] HP feed heater 2 level contr sensor low

O:

P:

Q:

R:

S:

T:

2.40 Page:2080 MG20** MAKE UP DEAERATOR SYSTEM (1)

A:

B:

- C: M5000 [0-100] Condensate make up pump 1 wear
- D: M5001 [0-1] Condensate make up pump 1 fail

E:

- F: M5002 [0-100] Condensate make up pump 2 wear
- G: M5003 [0-1] Condensate make up pump 2 fail

H:

- I: M5004 [0-100] Condensate make up pump 3 wear
- J: M5005 [0-1] Condensate make up pump 3 fail

K:

L:

- M: M5010 [0-1] Condensate make up tank level ctr auto fail
- N: M5011 [0-1] Condensate make up tank level ctr unstable
- O: M5012 [0-100] Condensate make up tank level ctr v stuck

P:

- Q: M5020 [0-100] Make up deaerator vacuum pump 1 wear
- R: M5022 [0-100] Make up deaerator vacuum pump 2 wear

S:

T:

2.41 Page:2081 MG20 MAKE UP DEAERATOR SYSTEM (2)**

- A:
B:
C: M5030 [0-100] Condensate transfer pump 1 wear
D: M5031 [0-1] Condensate transfer pump 1 fail
E:
F: M5032 [0-100] Condensate transfer pump 2 wear
G: M5033 [0-1] Condensate transfer pump 2 fail
H:
I: M5034 [0-100] Condensate transfer pump 3 wear
J: M5035 [0-1] Condensate transfer pump 3 fail
K:
L:
M: M5040 [0-1] Make up deaerator level contr auto fail
N: M5041 [0-1] Make up deaerator level contr unstable
O: M5042 [0-100] Make up deaerator level contr valve stuck
P:
Q: M5050 [0-1] Make up deaerator temp contr auto fail
R: M5051 [0-1] Make up deaerator temp contr unstable
S: M5052 [0-100] Make up deaerator temp contr valve stuck
T:

2.42 Page:2180 MG21 HOT CONDENSER SYSTEM (1)**

- A:
B:
C: M6000 [0-100] District heat water return pump 1 wear
D: M6002 [0-100] District heat water return pump 2 wear
E:
F: M6010 [0-100] District heat water supply pump 1 wear
G: M6012 [0-100] District heat water supply pump 2 wear
H:
I: M6020 [0-100] Hot condenser 1 dirty
J: M6021 [0-100] Hot condenser 1 tube leakage
K:
L: M6030 [0-100] Hot condenser 2 dirty
M: M6031 [0-100] Hot condenser 2 tube leakage
N:
O:
P: M6070 [0-1] District heat water temp contr auto fail
Q: M6071 [0-1] District heat water temp contr unstable
R: M6072 [0-100] District heat water temp contr valve stuck
S:
T:

2.43 Page:2181 MG21** HOT CONDENSER SYSTEM (2)

A:

B:

C: M6040 [0-100] Hot condensate pump 1 wear

D: M6041 [0-1] Hot condensate pump 1 fail

E:

F: M6042 [0-100] Hot condensate pump 2 wear

G: M6043 [0-1] Hot condensate pump 2 fail

H:

I: M6044 [0-100] Hot condensate pump 3 wear

J: M6045 [0-1] Hot condensate pump 3 fail

K:

L:

M: M6050 [0-1] Hot condenser 1 level contr auto fail

N: M6051 [0-1] Hot condenser 1 level contr unstable

O: M6052 [0-100] Hot condenser 1 level contr valve stuck

P:

Q: M6060 [0-1] Hot condenser 2 level contr auto fail

R: M6061 [0-1] Hot condenser 2 level contr unstable

S: M6062 [0-100] Hot condenser 2 level contr valve stuck

T:

2.44 Page:2280 MG22** DIRECT HEATER SYSTEM (1)

A:

B:

C: M6100 [0-100] Direct heater 1 dirty

D: M6101 [0-100] Direct heater 1 tube leakage

E:

F: M6110 [0-100] Direct heater 2 dirty

G: M6111 [0-100] Direct heater 2 tube leakage

H:

I:

J:

K: M6130 [0-1] Direct heater 1 level contr auto fail

L: M6131 [0-1] Direct heater 1 level contr unstable

M: M6132 [0-100] Direct heater 1 level contr valve stuck

N:

O:

P: M6140 [0-1] Direct heater 2 level contr auto fail

Q: M6141 [0-1] Direct heater 2 level contr unstable

R: M6142 [0-100] Direct heater 2 level contr valve stuck

S:

T:

2.45 Page:2281 MG22 DIRECT HEATER SYSTEM (2)**

- A:
B:
C: M6120 [0-100] Subcooler 1 dirty
D:
E: M6122 [0-100] Subcooler 2 dirty
F:
G:
H: M6150 [0-1] Subcooler 1 flow contr auto fail
I: M6151 [0-1] Subcooler 1 flow contr unstable
J: M6152 [0-100] Subcooler 1 flow contr valve stuck
K:
L: M6160 [0-1] Subcooler 2 flow contr auto fail
M: M6161 [0-1] Subcooler 2 flow contr unstable
N: M6162 [0-100] Subcooler 2 flow contr valve stuck
O:
P:
Q:
R:
S:
T:

2.46 Page:2380 MG23 ACCUMULATOR SYSTEM (1)**

- A:
B: M6200 [0-1] Accumulator tank spray system fail
C:
D: M6210 [0-100] Accumulator pump wear
E:
F: M6212 [0-100] Accumulator pump motor wear
G: M6213 [0-1] Accumulator pump motor fail
H:
I: M6216 [0-100] Accumulator pump recirc v stuck
J:
K: M6218 [0-100] Accumulator pump LO press low
L:
M: M6220 [0-100] Francis turbine wear
N: M6221 [0-100] Francis turbine nozzle deposits
O:
P: M6225 [0-100] DHW system exp. tank leakage
Q: M6226 [0-1] DHW system exp. tank steam contr fail
R:
S:
T:

2.47 Page:2381 MG23** ACCUMULATOR SYSTEM (2)

A:
B:
C:
D: M6230 [0-100] DHW system make up pump 1 wear
E: M6231 [0-1] DHW system make up pump 1 fail
F: M6234 [0-100] DHW system make up pump 2 wear
G: M6235 [0-1] DHW system make up pump 2 fail
H:
I: M6240 [0-1] Exp. tank level contr fail
J: M6241 [0-1] Exp. tank level contr unstable
K:
L:
M: M6244 [0-1] Exp. tank high level contr fail
N: M6245 [0-1] Exp. tank low level contr fail
O:
P: M6250 [0-1] Francis turb w temp contr fail
Q: M6251 [0-1] Francis turb w temp contr unstable
R:
S: M6260 [0-100] Francis turb overspeed sensor misadjusted
T:

2.48 Page:2480 MG24** DISTRICT HEAT WATER SYSTEM

A:
B:
C: M6300 [0-100] District heat water return flow loss
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.49 Page:2580 MG25** SPARE

A:
B:
C:
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.50 Page:2780 MG27** SCR1 FANS

A: M7131 [0-1] SCR1 NH3 Injection fan will not Start
B: M7132 [0-1] SCR1 NH3 Injection fan will not Stop
C: M7141 [0-1] SCR1 Heating fan will not Start
D: M7142 [0-1] SCR1 Heating fan will not Stop

E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.51 Page:2781 MG27** SCR2 FANS

A: M7231 [0-1] SCR2 NH3 Injection fan will not Start
B: M7232 [0-1] SCR2 NH3 Injection fan will not Stop
C: M7241 [0-1] SCR2 Heating fan will not Start
D: M7242 [0-1] SCR2 Heating fan will not Stop
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.52 Page:2880 MG28** SLAKE SYSTEM

A: M8130 [0-1] Slake feeder weight 1 will not Start
B: M8131 [0-1] Slake feeder motor 1 will not Start
C: M8141 [0-1] Slake tank 1 mixer will not Start
D: M8230 [0-1] Slake feeder weight 2 will not Start
E: M8231 [0-1] Slake feeder motor 2 will not Start
F: M8241 [0-1] Slake tank 2 mixer will not Start
G: M8171 [0-1] Slake suspension pump 1 will not Start
H: M8172 [0-1] Slake suspension pump 1 will not Stop
I: M8271 [0-1] Slake suspension pump 2 will not Start
J: M8272 [0-1] Slake suspension pump 2 will not Stop
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.53 Page:2881 MG28** SLURRY FEEDER PUMPS

- A: M8137 [0-1] Slurry Feeder pump 1 will not Start
- B: M8237 [0-1] Slurry Feeder pump 2 will not Start
- C:
- D:
- E:
- F:
- G:
- H:
- I:
- J:
- K:
- L:
- M:
- N:
- O:
- P:
- Q:
- R:
- S:
- T:

2.54 Page:2882 MG28** ABSORBER

- A: M8140 [0-1] Absorber Spreader Gear Oil Fault
- B:
- C:
- D:
- E:
- F:
- G:
- H:
- I:
- J:
- K:
- L:
- M:
- N:
- O:
- P:
- Q:
- R:
- S:
- T:

2.55 Page:2883 MG28** PRODUCT SYSTEM

A: M8151 [0-1] Product Transporter 1 will not Start
B: M8251 [0-1] Product Transporter 2 will not Start
C:
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.56 Page:2884 MG28** MIXING SYSTEM

A: M8164 [0-1] Mixer tank 1 mixer will not Start
B: M8264 [0-1] Mixer tank 2 mixer will not Start
C:
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.57 Page:2885 MG28** PRODUCT CELL FEEDERS

A: M8161 [0-1] Product Cell feeder 1 will not Start
B: M8261 [0-1] Product Cell feeder 2 will not Start
C:
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T:

2.58 Page:2886 MG28** PRODUCT SLURRY PUMPS

A: M8167 [0-1] Product slurry pump 1 will not Start
B: M8267 [0-1] Product slurry pump 2 will not Start
C:
D:
E:
F:
G:
H:
I:
J:
K:
L:
M:
N:
O:
P:
Q:
R:
S:
T: