Fast Ferries GE Marine





GE Aviation ... \$22B 2014 Rev.













Largest provider of jet engines and aero gas turbine in the world

- → 39,000 employees → C919 (LEAP-1C)

- imagination at work >> 83 sites globally >> C919 (Avionics System)
 - → China ARJ (CF34-10A) → Fast Ferry (LM2500)



Gas turbine value in referenced fleet

1992

Fast Ferries



Cruise Ships



Emissions ... no visible smoke, Low NO_x

Power density ... advantage vs. diesel engines

High power → high speed

Low weight → reduced displacement, reduced draft, reduced drag

Compact → fits catamaran and trimaran hull form

First LM2500 LNG-powered fast ferry in service!

Small volume → more revenue generating space

Small volume & low weight → arrangement flexibility ... Queen Mary 2 & Princess installed GT in base of funnel

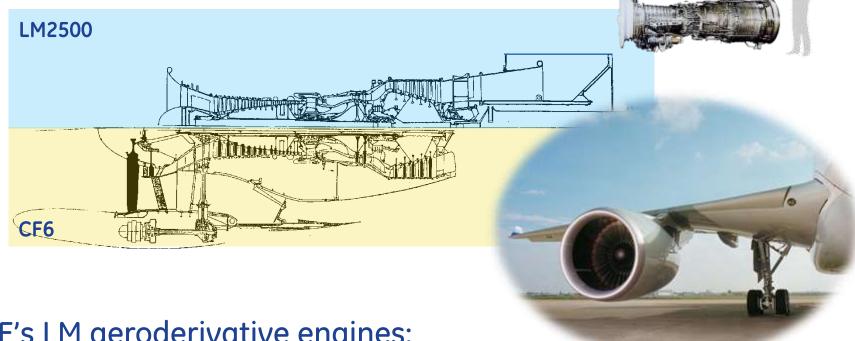
Additional revenue space enhances payback



2014

Proven ... >13M operating hours

LM2500 gas turbine is a GE CF6 aircraft engine at heart



GE's LM aeroderivative engines:

- Share the same proven jet engine technology
- Are built under the same quality system, in the same factory
- Can be serviced worldwide ... like a jet engine



GE Marine GT genealogy

Thermal Efficiency **Applications** 59,900 / 44,700 LM6000 42.7% **MD-11** CF6-80C2 B747, 767 A300/310/330 47,370 / 35,320 LM2500+G4 40% 40,500 / 30,200 LM2500+ 39% CF₆ **DC-10** 33,600 / 25,060 LM2500 38% **Bombardier** 6,000 / 4,470 **CF34** LM500 **Embraer** 32%

All Ratings are at ISO No losses

Power Output SHP/KW

LM aero derivative designed for marine applications



Integrating proven technology for LNG carrier power & propulsion (All figures are LM2500/+/+G4 only)

Dual Fuel & Gas Operation

69,700,000

operating hours on gas

21,600,000 on dual fuel engines

Land-based &

Offshore



Combined Cycle
Operation

10,700,000 operating hours

17 cruise ships

42 Offshore

179 land-based installations

Dry Low Emissions

12,200,000

operating hours

578 industrial installations



Land-based &

Offshore

LNG Fueled

1st LNG fueled fast ferry

World's

Fastest

2 x LM2500

make 58 kts





Fast Ferry Value Through system solutions & technology

Emissions Int'l Maritime Org (IMO) & US EPA NOx Emission Limits (a/kWh) ■ IMO EPA 2016 Tier III IMO compliance today



Engine Availability



High standards inherited from Aviation flight engines >99% engine reliability

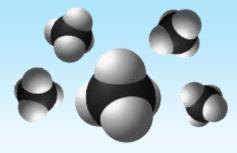
Power Density Dual fuel Engine Single fuel **Engine** LM2500 23 MW **10 MW** 20 tons 10 MW 50 tons +100 tons

Support Network



World-wide service network Gas Turbine "Swap out" in 24-48 hours





Dual fuel engine, able to handle wide gas variation

Fuel Flexibility

Lowest kg/kW ratio



- Gas or liquid fuel operation
- Change over in the "fly"
- No pilot fuel needed for gas operation
- Accepts variations in the gas composition

Francisco Principal Particulars



INCAT

Contract duration: May 2010 - July 2013

Buquebus

General Electric

Dual Fuel 22 MW

LM2500 Gas Turbines,

Length: 99 m

Beam: 26.94 m

Draft: 2.98 m

Deadweight: 450 tonnes

Capacity: 1000 passengers

150 cars

Speed: +58 knots @ 100 %

MCR Lightship

52,5 knots service

speed

DNV Gas system: Chart Industries

Waterjets: Wartsila LJX 1720SR

Gearbox: Renk Bus 175

imagination at work

Main engines:

Shipyard:

Owner:

Class:

Francisco's Route Buenos Aires to Montevideo



Distance: 106 nautical miles

Duration: 2 hours 12 minutes

2 daily crossing

Competition: Buenos Aires to Montevideo by plane takes +3 hours

Key features: First Class, Business Class, Tourist class and 1100 m² of tax-free shopping



LM2500 Dual Fuel Fast Ferry Package

Key features

 Easy installation (Package, Aux. Skid, TCP and Air Filter)

Low installation weight

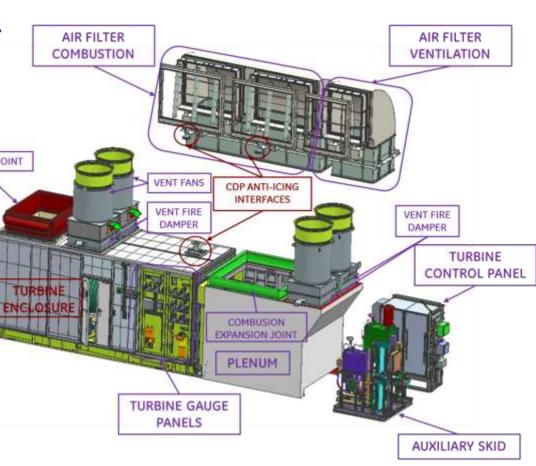
 Dual Fuel Capabilities - Sean change over "on the fly"

Under Pressure Ventilation

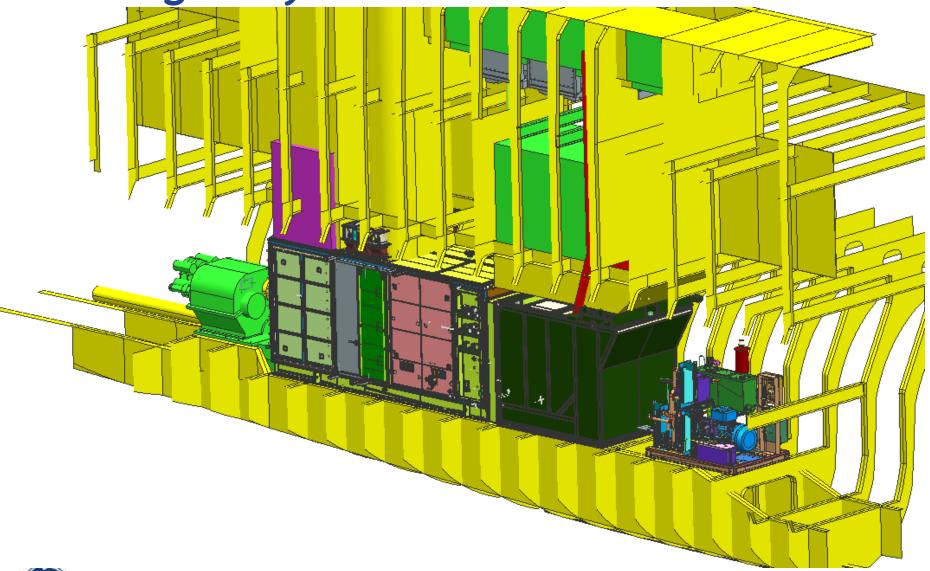
No pilot fuel needed

- Low NO_x emissions
- NO methane slip
- Easy Maintenance
- DNV High Speed, Light Craft certified.
- L 10,3 m x W 2.6 m x H 4 m
- Package weight 16,3 tons





Package Layout





LM2500 Gas Turbine Enclosure

Main Features

Hi-grade shock attenuation

Excellent thermal isolation

Airborne & structure borne noise attenuation

Fire detection & suppression with HALON, CO₂, HFP or AFFF

Primary airflow passage—inlet duct through inlet plenum, gas turbine, exhaust collector to exhaust duct

Secondary ventilation air passage for engine external cooling

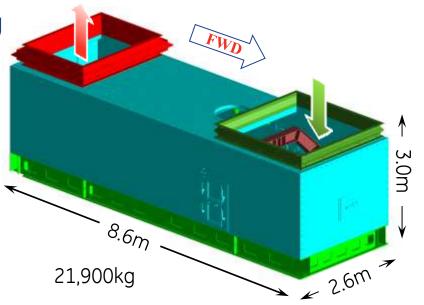
Gas turbine and instrumentation mounting

Fluid interfaces—component mounting

Electrical interfaces—GT controls & ship power

Maintenance access—removable rear & side panels; engine removal through inlet





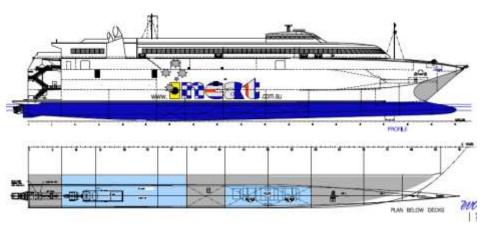
New designs with DF gas turbines

INCAT

 Various concepts based on INCAT's wave piercing catamaran design.

114 m catamaran

 2 x LM2500 dual fuel, 42.6 knots, 1300 tdw, 1200-1400 pax, 560 TLM and 260 cars



Austal

- Various concepts based Austal's trimaran designs
- Gas Turbine and CODAG configurations

127 m trimaran

 2 x LM2500 dual fuel, 42 knots, 1000 tdw, 1300 pax, 450 TLM and 123 cars





Commercial Marine Turbine Ships

Ship Owner/Ship Name	Number/Type of units	Equipment Location	CODAG/COGES
	• •	•	

Celebrity Cruises						
•	Millennium	2 LM 2500+ STG	Deck Zero	COGES		
	Infinity	2 LM 2500+ STG	Deck Zero	COGES		
	Summit	2 LM 2500+ STG	Deck Zero	COGES		
	Constellation	2 LM 2500+	Deck Zero	COGES		
RCI						
	Radiance	2 LM 2500+	Deck Zero	COGES		
	Brilliance	2 LM 2500+	Deck Zero	COGES		
	Serenade	2 LM 2500+	Deck Zero	COGES		
	Jewel	2 LM 2500+	Deck Zero	COGES		
Holland America						
	Zuiderdam	1 LM 2500	Deck Zer0	CODAG		
	Oosterdam	1 LM 2500	Deck Zero	CODAG		
	Westerdam	1 LM 2500	Deck Zero	CODAG		
	Noordam	1 LM 2500	Deck Zero	CODAG		
Princess Cruises						
	Coral Princess	1 LM 2500+	Funnel	CODAG		
	Island Princess	1 LM 2500+	Funnel	CODAG		
	Diamond Princess	1 LM 2500+	Funnel	CODAG		
	Sapphire Princess	1 LM 2500+	Funnel	CODAG		
Cunard						
	Queen Mary 2	2 LM 2500+	Funnel	CODAG		





All LM 2500+/LM 2500 have the 6 stage power turbine



Commercial Fast Ferries

Ship Owner/Ship Name		Number/Type of units	Equipment Location	<u>Propulsion</u>		
Mols Linien						
	Mie Mols*	2 LM 1600	Deck Zero	Water Jet		
	May Mols*	2 LM 1600	Deck Zero	Water Jet		
Nordic Ferry Services						
·	Villum Clausen*	2 LM 2500	Deck Zero	Water Jet		
Stena Line						
	Stena Explorer*	2 LM 2500 + 2 LM1600	Deck Zero	Water Jet		
	Stena Discovery*	2 LM 2500 + 2 LM1600	Deck Zero	Water Jet		
	Stena Voyager*	2 LM 2500 + 2 LM1600	Deck Zero	Water Jet		
Mega Yacht						
3	Ecstasea*	1 LM 2500	Deck Zero	Water Jet		
Buquebus:						
	Francisco	2 x LM2500 <u>Dual Fuel</u>	Deck Zero	Water Jet		





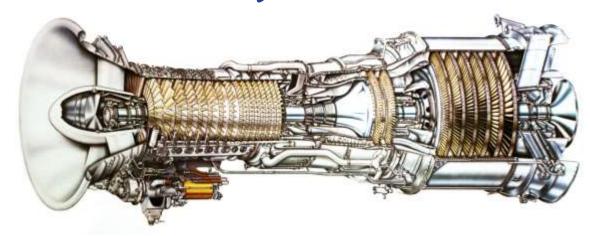




ecomagination

LM2500 Fast Ferry LNG Solution

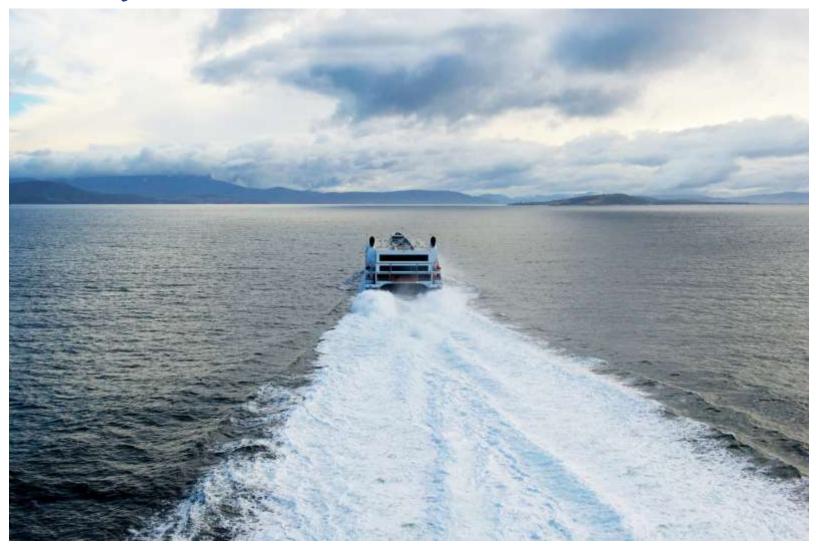




By using Liquid Natural Gas (LNG) versus Marine Diesel Oil (MDO), ship builders and ferry operators can reduce fuel costs as LNG production increases around the world. LNG fuel is the most cost effective way to meet these regulations. The high power output and low weight and size of aeroderivative gas turbines make them ideal for the fast ferry application.



Thank you







Fast Ferry – Engine Room





Fast Ferry Aux Skid



Fast Ferry TCP









Francisco Launch Ceremony





Francisco Principal Particulars





Builder: Incat Tasmania Pty Ltd

Owner: Buquebus

Interior Design: Julio Cesar Ortega

Contract to Delivery: May 2010 – July 2013 (38 Months)

PRINCIPAL PARTICULARS

Class: Det Norske Veritas

LOA: 99.00 m

Beam: 26.94 m

Draft: 2.98 m

Deadweight: 450 tonnes

Gross tonnage: 7,109

Speed: 51.8 knots @ 450 tonnes deadweight

58 knots @ 100% MCR Lightship

Capacity: 1000 passengers

150 cars

1100 square metres duty free

Engines: GE Gas Turbine LM2500

2 x 22 MW Total power 44 MW

Waterjets: Wartsila LJX 1720SR

Gearbox: Renk Bus 175



Francisco Route - Buenos Aires to Montevideo **Buenos Aires to Montevideo** route distance: 106 nautical miles Scheduled crossing time: URUGUAY 2 hours 12 minutes High season: AIRES 3 Return crossings per day Competition: Buenos Aires to Montevideo via plane 3+ hours



Francisco Passenger Tier General Arrangement THE PASSENGER CABIN INCLUDES TOURIST, BUSINESS & FIRST CLASS SEATING.







Francisco Interior – Duty Free Shop





Francisco Interior – Duty Free Shop



Francisco Interior – Seating Area



Shore Infrastructure













Buquebus Terminal, Puerto Madero



Shore Infrastructure









Buquebus Terminal, Puerto Madero



Shore Infrastructure – Buquebus LNG Plant





Shore Infrastructure – Buquebus LNG Trucks



